

# Xerox® WorkCentre® 6400

## Color Multifunction Printer



**WorkCentre 6400S**  
A full-featured multifunction printer with automatic 2-sided print/copy/scan capabilities



**WorkCentre 6400X**  
All of the features of the 6400S plus faxing capabilities



**WorkCentre 6400XF**  
Adds 2 input paper trays, finishing and a stand

|   | WorkCentre 6400S   | WorkCentre 6400X | WorkCentre 6400XF |
|---|--|------------------|-------------------|
| <b>Output Speed</b>                     |  |                  |                   |
| <b>Color</b>                            | Up to 32 ppm 8.5 x 11 in.<br>Up to 30 ppm A4 (210 x 297 mm)<br>Up to 26 ppm 8.5 x 14 in. |                  |                   |
| <b>Black-and-white</b>                  | Up to 37 ppm 8.5 x 11 in.<br>Up to 35 ppm A4 (210 x 297 mm)<br>Up to 30 ppm 8.5 x 14 in. |                  |                   |
| <b>Paper Handling - Input</b>           |  |                  |                   |
| <b>Duplex Automatic Document Feeder</b> |  |                  |                   |
| <b>Capacity<sup>1</sup></b>             | 50 sheets  |                  |                   |
| <b>Sizes</b>                            | Custom Sizes: 5.8 x 8.3 in. to 8.5 x 14 in. / 148 x 210 mm to 216 x 356 mm               |                  |                   |
| <b>Weights</b>                          | 12.5 lb. bond to 28 lb. bond (50 to 105 gsm)   |                  |                   |
| <b>Multipurpose Tray 1</b>              |  |                  |                   |
| <b>Capacity<sup>1</sup></b>             | 100 sheets   |                  |                   |
| <b>Sizes</b>                            | Custom Sizes: 3.6 x 5.8 in. to 8.5 x 14 in. (97 x 147 mm to 216 x 356 mm)                |                  |                   |
| <b>Weights</b>                          | 16 lb. bond to 80 lb. cover (60 to 210 gsm)  |                  |                   |

<sup>1</sup> Paper capacities are based on 20 lb/75 gsm stock; capacities will vary with different weight stocks.

|   |   |
|---|---|
| <b>Media Types</b>                        | Plain paper<br>Bond<br>Letterhead<br>Envelopes<br>Labels<br>Transparencies<br>Postcard<br>Recycled<br>Punched<br>Pre-printed<br>Heavyweight (91 - 150 gsm)<br>Extra Heavyweight (151 - 210 gsm)<br>Gloss (100 - 128 gsm)<br>Heavyweight Gloss (129 - 210 gsm) |
| <b>Tray 2 (Standard)</b>                  |   |
| <b>Capacity<sup>1</sup></b>               | 500 sheets  |
| <b>Sizes</b>                              | Sizes: 8.5 x 11 in. / A4 (210 x 297 mm)   |
| <b>Weights</b>                            | 16 lb. bond to 24 lb. bond (60 to 90 gsm)   |
| <b>Media Types</b>                        | Plain paper<br>Bond<br>Letterhead<br>Recycled<br>Punched<br>Pre-printed<br>Archive  |
| <b>Trays 3 and 4 (Standard on 6400XF)</b> |   |
| <b>Capacity<sup>1</sup></b>               | 500 sheets each   |
| <b>Sizes</b>                              | Sizes: Letter, Legal, Executive, US Folio, A4, B5 JIS   |
| <b>Weights</b>                            | 16 lb. bond to 24 lb. bond (60 to 90 gsm)   |
| <b>Media Types</b>                        | Plain paper<br>Bond<br>Letterhead<br>Recycled<br>Punched<br>Pre-printed<br>Archive  |
| <b>Paper Handling - Output</b>            |   |
| <b>Standard Output</b>                    | 500 sheets automatic 2-sided  |
| <b>Finishing (Standard on 6400XF)</b>     | Stapling: 30 sheets   |

<sup>1</sup> Paper capacities are based on 20 lb/75 gsm stock; capacities will vary with different weight stocks.

| Print                      |  |
|----------------------------|--|
| <b>First-page-out Time</b> | As fast as 16 seconds  |
| <b>Print Resolution</b>    | Up to 2400 x 600 dpi   |
| <b>Memory (std/max)</b>    | 1 GB   |
| <b>Processor</b>           | 800 MHz  |
| <b>Hard Disk Drive</b>     | 80 GB  |
| <b>Language Support</b>    | Adobe® Postscript® 3™<br>PCL® 5c<br>PCL® 6<br>PDF 1.6<br>TIFF<br>JPEG  |
| <b>Connectivity</b>        | USB 2.0 (for print only), 10/100/1000Base-TX Ethernet<br>IPv4 and IPv6   |
| <b>Printing Features</b>   | Automatic Two-sided<br>Custom Page Size<br>N-Up<br>Banner Sheet<br>Inserts, Covers<br>Booklet Creation<br>Mirror Image<br>Collation<br>Watermarks<br>Scaling<br>Print Around<br>Sample Set<br>Secure Print<br>Delayed Print<br>Saved Print Job |
| <b>Print Drivers</b>       | Microsoft® Windows® Server 2003/Server 2008/XP/Vista<br>Mac OS® X version 10.3 and higher<br>Linux® Turbolinux® 10 Desktop<br>SUSE™<br>Red Hat®<br>Xerox® Global Print Driver®<br>Xerox® Mobile Express Driver™                                |
| <b>Font Capability</b>     | 141 PostScript® fonts<br>81 PCL® fonts   |

| Copy   |  |
|--|--|
| <b>Document Scanner</b>  | Duplex Automatic Document Feeder with 50-sheet capacity  |
| <b>Sides (input:output)</b>  | 1:1, 1:2, 2:2 and 2:1  |
| <b>Quantity</b>  | 1 to 999   |
| <b>Resolution</b>  | 600 x 600 dpi  |
| <b>Concurrency</b>   | Concurrent scanning and printing   |
| <b>First-copy-out Time</b>   | As fast as 18 seconds  |
| <b>Copy Features</b>   | Automatic Two-sided<br>Collation<br>Reduce/Enlarge 25 to 400 %<br>Lighten / Darken<br>Booklet Creation<br>Covers<br>Inserts<br>Annotations<br>Bates Stamping<br>Transparency Separators<br>Multiple-up<br>Build Job<br>Sample Copy<br>Save Copy Settings |
| Fax (Available on 6400X and 6400XF)  |  |
| Embedded Fax <sup>2</sup> , LAN Fax, Internet Fax, Network Server Fax enablement |  |
| <b>Fax Speed</b>   | 33.6 Kbps  |
| <b>Memory</b>  | Uses device memory   |
| <b>Resolution</b>  | Up to 600 x 600 dpi (Super Fine) resolution  |
| <b>Compression</b>   | MH, MR, MMR  |
| <b>Fax Features</b>  | Junk Fax Filter<br>Mailboxes and Polling<br>Secure Fax<br>Delayed Send<br>Speed Dials (up to 200)<br>Group Dials   |

<sup>2</sup> Analog phone line required

| Scan  |  |
|---|--|
| <b>Capability</b>   | Black-and-white and color scanning   |
| <b>Concurrency</b>  | Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs  |
| <b>Input Speed</b>  | Black-and-white: Scan up to 35 ipm (8.5 x 11)<br>Color: Scan up to 30 ipm (8.5 x 11)   |
| <b>Resolution</b>   | 600 x 600 dpi<br>400 x 400 dpi<br>300 x 300 dpi<br>200 x 200 dpi<br>150 x 150 dpi<br>100 x 100 dpi<br>72 x 72 dpi  |
| <b>Maximum Scan Area</b>                                    | 8.5 x 14 in. / 216 x 356 mm  |
| <b>Network Protocol</b>                                     | FTP<br>HTTP<br>HTTPS<br>SMB  |
| <b>File Formats</b>   | PDF<br>Searchable PDF<br>TIFF<br>Multipage TIFF<br>JPEG  |
| <b>Supported Scan Destinations</b>                          | Scan to Mailbox<br>Scan to Email<br>Scan to File<br>Scan to Home   |
| Scanning Solutions  |  |
| <b>Xerox® Scan to PC Desktop® Personal Edition (1 Seat)</b> | A desktop and server-based offering that provides document imaging, archiving, editing and organization tools <ul style="list-style-type: none"> <li>• ScanSoft PaperPort – image viewing and file management software</li> <li>• ScanSoft OmniPage (for desktop/client installation) – OCR and file format conversion software</li> <li>• Image Retriever – provides fully automated retrieval of scanned images direct from a scan enabled Xerox® WorkCentre to individual desktops</li> </ul> |
| Accounting  |  |
| Accounting Control  |  |
|   | Xerox® Standard Accounting<br>Network Accounting enablement<br>Job Based Accounting  |
| Xerox® Standard Accounting                                  |  |
| <b>Tracking</b>   | Copy, Print, Fax and Scan usage  |
| <b>Accounting</b>   | Up to 2499 User accounts<br>Up to 500 General accounts<br>Up to 499 Group accounts   |
| <b>Features</b>   | Enable/disable via the web UI or the GUI in tools, admin can manage the feature remotely via the web UI, Data can be exported via a CSV file, user required to enter XSA ID into the print driver when submitting a print job, similar to secure print.  |

| Security   |  |
|--|--|
| <b>Security Features</b>   | Disk Overwrite<br>Job Overwrite<br>Disk Encryption<br>802.1X<br>Secure Print<br>Authentication<br>Secure Fax   |
| Device Management  |  |
| Xerox® CentreWare® Web   |  |
|  | <ul style="list-style-type: none"> <li>• A Web-based server application for network administrators that permits Web browser-based device management from any workstation, whether running Windows or UNIX or any other operating system</li> <li>• Works with any SNMP-managed printer from any manufacturer</li> <li>• Provides help with device discovery and installations, health checks and troubleshooting, and device upgrades, as well as basic accounting and asset management</li> </ul> |
| Xerox® CentreWare Internet Services - Integrated Device Web Page |  |
| <b>Device Status</b>   | Web server embedded <ul style="list-style-type: none"> <li>• Tray status/contents</li> <li>• Consumables status</li> </ul>   |
| <b>Print Queue Viewing</b>                                       | Complete job print queue management – hold, release, promote and delete  |
| <b>Job Submission</b>  | Print-ready files (PS, PCL, TIFF, PDF)<br>Output feature selection   |
| <b>Device Administration</b>                                     | Allows simple, remote installation setting of configuration options and management of the device   |
| <b>Browsers</b>  | Windows® XP / 2003 / Vista: Netscape Navigator®, Firefox®, Microsoft® Internet Explorer<br>Macintosh® 9.x/OS X: Netscape Navigator® 6.x, Apple® Safari®, Firefox®<br>Linux: Netscape® 6.x  |
| Xerox® Extensible Interface Platform® (EIP)                      |  |
|  | Xerox® Extensible Interface Platform (EIP) is an embedded software platform built with state of the art web technologies. This platform provides the means for software developers to quickly build solutions that are more intuitive and user-friendly for the office workers. Chief among the capabilities provided by EIP is the development of tailored applications with customized user interfaces, and card-based authentication solutions supporting a personalized user experience.       |

| Device Specifications                   |   |                   |                    |                    |
|---|---|-------------------|--------------------|--------------------|
| <b>Duty Cycle</b>                       |   |                   |                    |                    |
|   | Up to 120,000 pages per month <sup>3</sup>  |                   |                    |                    |
| <b>Recommended Monthly Print Volume</b> |   |                   |                    |                    |
|   | Up to 15,000 pages per month <sup>4</sup>   |                   |                    |                    |
| <b>Power Consumption</b>                |   |                   |                    |                    |
| <b>Printing</b>                         | 802 watts   |                   |                    |                    |
| <b>Standby</b>                          | 161 watts   |                   |                    |                    |
| <b>Power Save</b>                       | 26 watts  |                   |                    |                    |
| <b>Warm Up (from power save)</b>        | First Print: As fast as 60 seconds<br>User Interface ready and programmable: 5-6 seconds  |                   |                    |                    |
| <b>Warm Up (from power on)</b>          | First Print: As fast as 5 minutes (maximum)<br>User Interface ready and programmable: As fast as 4 minutes (maximum)  |                   |                    |                    |
| <b>Operating Temperature Range</b>      | 50° to 90° F (10° to 32° C)   |                   |                    |                    |
| <b>Storage Temperature Range</b>        | -4° to 104° F (20° to 40° C)  |                   |                    |                    |
| <b>Maximum Humidity Range</b>           | 15 % to 85 %  |                   |                    |                    |
| <b>Storage Humidity Range</b>           | 10 % to 95 %  |                   |                    |                    |
| <b>Dimensions and Weights</b>           | <b>Width</b>  | <b>Depth</b>      | <b>Height</b>      | <b>Weight</b>      |
| <b>6400S/6400X</b>                      | 20.8 in. / 530 mm   | 23.1 in. / 588 mm | 24.7 in. / 627 mm  | 130 lbs / 59 kg    |
| <b>6400XF</b>                           | 39.7 in. / 1008 mm  | 26.5 in. / 673 mm | 46 in. / 1169 mm   | 243 lbs / 110 kg   |
| <b>Package Dimensions</b>               | <b>Width</b>  | <b>Depth</b>      | <b>Height</b>      | <b>Weight</b>      |
| <b>6400S/6400X</b>                      | 29.9 in. / 760 mm   | 25.6 in. / 650 mm | 34.8 in. / 883 mm  | 313 lbs / 142 kg   |
| <b>6400XF</b>                           | 44 in. / 1118 mm  | 30.3 in. / 770 mm | 57.4 in. / 1458 mm | 334 lbs / 151.5 kg |
| <b>Clearance Requirements</b>           |   |                   |                    |                    |
|   | <ul style="list-style-type: none"> <li>• A minimum of 10.5 in. / 267 mm is required between the wall and the back of the unit.</li> <li>• Service access/installation requires a minimum width of 51 in. / 1296 mm for a WorkCentre 6400 without a finisher (6400S/6400X) and 55 in. / 1396 mm for a WorkCentre 6400 with a finisher (6400XF). A minimum depth of 31 in. / 780 mm is required.</li> </ul> |                   |                    |                    |
| <b>Certifications</b>                   |   |                   |                    |                    |
|   | FCC Part 15, Class A<br>FCC Part 68<br>CE Mark applicable to Directives 2006/95/EC, 2004/108/EC and 1999/5/EC<br>Listed UL 60950-1/CSA 60950-1-03   |                   |                    |                    |

<sup>3</sup> Maximum volume capacity expected in any one month. Not expected to be sustained on a regular basis.

<sup>4</sup> Range reflects the number of pages per month the product can regularly print while maintaining optimal performance (considering factors including supplies replenishment and reliability over the expected product life).

| What Comes in the Box         |   |              |
|-------------------------------|---|--------------|
|                               | WorkCentre 6400<br>Toner Cartridges (8,000 print capacity <sup>5</sup> for CMY and 12,000 print capacity <sup>5</sup> for Black)<br>Software (Xerox® Scan to PC Desktop® SE Personal Edition with Single license for support for OmniPage and PaperPort)<br>Documentation CD (with User Manual, Quick Installation Guide and Warranty Statement)<br>Fax cord and power cord |              |
| Supplies and Options          | Description   | Order Number |
| Print Cartridges <sup>4</sup> | Cyan Standard-capacity: 8,000 pages   | 106R01320    |
|                               | Magenta Standard-capacity: 8,000 pages  | 106R01321    |
|                               | Yellow Standard-capacity: 8,000 pages   | 106R01322    |
|                               | Black High-capacity: 12,000 pages   | 106R01316    |
|                               | Cyan High-capacity: 16,500 pages  | 106R01317    |
|                               | Magenta High-capacity: 16,500 pages   | 106R01318    |
|                               | Yellow High-capacity: 16,500 pages  | 106R01319    |
| Staple Cartridges             | Staple Cartridge (3) 5,000 each   | 108R00813    |
| Imaging Units <sup>6</sup>    | Cyan Imaging Unit: 30,000 pages   | 108R00775    |
|                               | Magenta Imaging Unit: 30,000 pages  | 108R00776    |
|                               | Yellow Imaging Unit: 30,000 pages   | 108R00777    |
|                               | Black Imaging Unit: 30,000 pages  | 108R00774    |
| Routine Maintenance           | Waste Cartridge: 22,000 pages each (Qty 2)  | 106R01368    |
|                               | 110V Fuser: 150,000 pages   | 115R00059    |
|                               | 220V Fuser: 150,000 pages   | 115R00060    |
|                               | Transfer Roller: 120,000 pages  | 108R00815    |
|                               | Transfer Belt: 120,000 pages  | 108R00816    |
|                               | ADF Roller Kit: 100,000 pages   | 108R00866    |
| Options                       | Foreign Device Interface  | 097S03872    |
|                               | Stand   | 097S04552    |
|                               | 500-sheet Feeder  | 097S03874    |
|                               | Finisher  | 097S03875    |
|                               | Wireless Network Adapter  | 097S03740    |
| Xerox® Scan to PC Desktop®    | Professional Small Business Edition (5 seats)   | 097S03910    |

<sup>5</sup> Average standard pages. Declared Yield in accordance with ISO/IEC 19798. Yield will vary based on image, area coverage and print mode.

<sup>6</sup> Approximate pages. Declared Yield based on an average job size of 5 pages letter/A4 size. Yield will vary based on job run length, media size and orientation.

## Supplies Recycling Program

Consumables for the WorkCentre 6400 are part of the Xerox® Green World Alliance Supplies Recycling Program. For more information, please visit the Green World Alliance website at [www.xerox.com/gwa](http://www.xerox.com/gwa).

