

Xerox® Phaser® 6020/6022 Colour Printer and Xerox® WorkCentre® 6025/6027 Colour Multifunction Printer



Device Specifications	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
Output Speed				
Colour 8.5 x 11 in. A4 / 210 x 297 mm 8.5 x 14 in. / 216 x 356 mm	Up to 10 ppm Up to 10 ppm Up to 8 ppm	Up to 18 ppm Up to 18 ppm Up to 14 ppm	Up to 10 ppm Up to 10 ppm Up to 8 ppm	Up to 18 ppm Up to 18 ppm Up to 14 ppm
Black and White 8.5 x 11 in. A4 / 210 x 297 mm 8.5 x 14 in. / 216 x 356 mm	Up to 12 ppm Up to 12 ppm Up to 9 ppm	Up to 18 ppm Up to 18 ppm Up to 14 ppm	Up to 12 ppm Up to 12 ppm Up to 9 ppm	Up to 18 ppm Up to 18 ppm Up to 14 ppm
Monthly Duty Cycle¹	Up to 30,000 pages / month			
Recommended Average Monthly Print Volume²	Up to 1,500 pages			
Memory	128 MB	256 MB		512 MB
Processor	525 MHz			
Connectivity	Wi-Fi b/g/n Wi-Fi Direct High speed USB 2.0	10/100Base-TX Ethernet Wi-Fi b/g/n Wi-Fi Direct High speed USB 2.0	Wi-Fi b/g/n Wi-Fi Direct High speed USB 2.0	10/100Base-TX Ethernet Wi-Fi b/g/n Wi-Fi Direct High speed USB 2.0
Paper Handling				
Automatic Document Feeder (ADF)				
Capacity³	NA		Platen	15 sheets
Sizes			Up to 8.5 x 11.7 in. / 216 x 297 mm	Custom Sizes: 5.8 x 8.3 in. to 8.5 x 14 in. / 148 x 210 mm to 216 x 356 mm
Weights			NA	16 lb. to 28 lb. bond / 60 to 105 gsm
Bypass Tray				
Capacity³	NA		10 sheets	NA
Sizes			Custom Sizes: 3 x 5 in. to 8.5 x 14 in. / 76 x 127 mm to 216 x 356 mm	
Weights			16 lb. bond to 60 lb. cover / 60 to 163 gsm	
Media Types			Plain Bond Lightweight Card Stock Lightweight Glossy Card Stock Envelopes Labels Recycled Plain-Reloaded Bond-Reloaded Lightweight Card Stock Reloaded Lightweight Glossy Card Stock Reloaded Recycled-Reloaded	

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Main Tray				
Capacity ²	150 sheets			
Sizes	Sizes: 3 x 5 in. to 8.5 x 14 in. / 76 x 127 mm to 216 x 356 mm			
Weights	16 lb. bond to 60 lb. cover / 60 to 163 gsm			
Media Types	Plain Bond Lightweight Card Stock Lightweight Glossy Card Stock Envelopes Labels Recycled Plain-Reloaded Bond-Reloaded Lightweight Card Stock Reloaded Lightweight Glossy Card Stock Reloaded Recycled-Reloaded			
Paper Output				
Output Capacity ²	100 sheets (face-down)			
Print	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
First-page-out Time	As fast as 19 seconds colour / 19 seconds black and white	As fast as 13 seconds colour / 12 seconds black and white	As fast as 19 seconds colour / 19 seconds black and white	As fast as 13 seconds colour / 12 seconds black and white
Resolution	Up to 1200 x 2400 dpi enhanced image quality			
Maximum Print Area	4.0 mm from all edges			
Page Description Languages	GDI, PDF Direct, TIFF, JPEG	PostScript 3 compatible PCL® 5c, 6, PDF Direct, TIFF, JPEG	GDI, PDF Direct, TIFF, JPEG	PostScript 3 compatible PCL® 5c, 6, PDF Direct, TIFF, JPEG
Print Features	Image Options (Standard, Photos, Presentation, Design, POP) Colour Balance Adjust PANTONE® Colour Calibrated Solid-colour Simulations Auto Screening (Standard, Fineness, Gradation) Manual Duplex N-up Watermark Custom Page Sizes Fit to Page Scaling Reduce/Enlarge Draft Mode Collation Bidirectional Print Drivers Job Monitoring			
Mobile Printing	Apple® AirPrint™ Mopria® Print Service Plug-in	Apple® AirPrint™ Google Cloud Print Mopria® Print Service Plug-in	Apple® AirPrint™ Mopria® Print Service Plug-in	Apple® AirPrint™ Google Cloud Print Mopria® Print Service Plug-in
Operating Systems	Microsoft® Windows® 7 (32-/64-bit), 8 (32-/64-bit), 8.1 (32-/64-bit), XP (32-/64-bit via Windows v3 driver only), 2003 Server (32-/64-bit), Windows Server 2008 (32-/64-bit), Windows Server 2008 R2 (64-bit), Windows server 2012 (64-bit), Windows server 2012 R2 (64-bit), Vista (32-/64-bit) Mac OS® 10.5.8, 10.6.x, 10.7.x, 10.8.x, 10.9.x Red Hat® Enterprise Linux 6 Desktop (32-/64-bit) SUSE® Linux Enterprise Desktop 11 (32-/64-bit) Ubuntu® 12.04 (32-/64-bit)			
Network Protocols	NA	NA	Scan to Email, Scan to SMB (SMB/SMB2 Client), Scan to FTP (FTP Client), LDAP for Address Book	
		Wired: 10/100 BaseT TCP/IP: IPsec, IPsec (IKE) / Pre-Shared Key SNMPv3	NA	Wired: 10/100 BaseT TCP/IP: IPsec, IPsec (IKE) / Pre-Shared Key SNMPv3, Kerberos
	WPA, WPA2 (Personal), WPS, IPv4 (including DHCP/BOOTP/RARP/AutoIP), IPv4 Filter, IPv6 (including DHCPv6), IPv6:Bonjour, LPD, Port9100, IPP, IPPS, SNMPv1, SNMPv2, SNMP/UDP, SMTP/POP3, Email Alert, HTTP, HTTPS, EWS, Bonjour (mDNS), DNS, WDS (Print/Scan), SSL/TLS (with self-certificate)			
Font Capability	NA	81 PostScript fonts 81 PCL fonts 16 PDF fonts	NA	81 PostScript fonts 81 PCL fonts 16 PDF fonts

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Copy	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
Colour Speed 8.5 x 11 in. A4 / 210 x 297 mm 8.5 x 14 in. / 216 x 356 mm	NA		Up to 10 ppm Up to 10 ppm Up to 8 ppm	Up to 18 ppm Up to 18 ppm Up to 14 ppm
Black and White Speed 8.5 x 11 in. A4 / 210 x 297 mm 8.5 x 14 in. / 216 x 356 mm			Up to 12 ppm Up to 12 ppm Up to 9 ppm	Up to 18 ppm Up to 18 ppm Up to 14 ppm
Document Scanner			Platen	Automatic Document Feeder with 15-sheet capacity
Document Scanner Size			Up to 8.5 x 11.7 in. / 216 x 297 mm	Up to 8.5 x 14 in. / 216 x 356 mm
Sides (input:output)			1:1	
Quantity			1 to 99	
Resolution			Up to 600 x 600 dpi	
First-copy-out Time			As fast as 40 seconds colour / 24 seconds black and white	As fast as 30 seconds colour / 20 seconds black and white
Copy Features			Reduce/Enlarge (25% - 400%) Lighter/Darker Sharpness Colour Balance Auto Exposure ID Card Copy Edge Erase Collate	
Scan	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
Capability	NA		Colour, Greyscale and Black and White Scanning	
Input Speed – Black and White			Platen only	Scan up to 14 ipm – 8.5 x 11 in. / A4
Input Speed – Colour			Platen only	Scan up to 9 ipm – 8.5 x 11 in. / A4
Resolution (maximum)			200 dpi 300 dpi 600 dpi 1200 dpi (TWAIN only)	200 dpi 300 dpi 600 dpi 1200 dpi (TWAIN only)
Bit Depth			24-bit Colour, 8-bit Greyscale, 1-bit Lineart	24-bit Colour, 8-bit Greyscale, 1-bit Lineart
Maximum Scan Area			Platen: Up to 8.5 x 11.7 in. / 216 x 297 mm	ADF: Up to 8.5 x 14 in. / 216 x 356 mm
Network Filing Protocol			FTP SMB/SMB2 SMTP/POP3	
File Formats			Image-only PDF TIFF JPEG	
Supported Scan Destinations			Scan to Network Computer (SMB/ FTP) Scan to Email (SMTP/POP3) WSD Application (TWAIN USB/Network), WIA (USB/WSD Scan) Mac 10.6 or later (USB/Network/Mac ICA) USB	
Scanning Solutions				
Xerox® Scan to PC Desktop Personal Edition	<p>A desktop and server-based offering that provides document imaging, archiving, editing and organisation tools</p> <ul style="list-style-type: none"> • Nuance PaperPort – image viewing and file management software • Nuance OmniPage (for desktop/client installation) – OCR and file format conversion software • Image Retriever – provides fully automated retrieval of scanned images direct from a scan enabled Xerox® WorkCentre to individual desktops. <p>For more information, visit www.xerox.com/scan2pcSE.</p>			

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Fax	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
Walk-up Fax⁴				
Fax Speed	NA			33.6 Kbps
Memory				2 MB
Resolution				Up to 406 x 392 dpi (Super-High Image Quality) Up to 203 x 392 dpi (Super Fine) Up to 203 x 196 dpi (High Quality) Up to 203 x 98 dpi (Standard)
Compression				MH/MR/MMR/JBIG/ 1-bit compression
Walk-up Fax Features				Auto Redial Auto Resend Auto Reduction One-touch dial (Up to 8) Address book (Up to 99 address entries) Group faxing (Up to 6) Delayed Start Cover page Junk Fax Filter Fax Forward (Forward, Print & Forward, Email, Email and Print, Forward to Server, Forward to Server and Print)
Security				
Security Features	<ul style="list-style-type: none"> Secure HTTPS (SSL/TLS) Secure IPP SSL IP Filtering IPv6 WEP (64-/128-bit) WPA2-PSK (AES) and WPA/WPA2-PSK (Mixed Mode) 	<ul style="list-style-type: none"> Secure HTTPS (SSL/TLS) Secure IPP SSL IP Filtering IPv6 SNMP v3 IPsec WEP(64-/128-bit) WPA2-PSK (AES) and WPA/WPA2-PSK (Mixed Mode) 	<ul style="list-style-type: none"> Secure HTTPS (SSL/TLS) Secure IPP SSL IP Filtering IPv6 WEP (64-/128-bit) WPA2-PSK (AES) and WPA/WPA2-PSK (Mixed Mode) Network Address Book Authentication (LDAP, Windows Kerberos) 	<ul style="list-style-type: none"> Secure HTTPS (SSL/TLS) Secure IPP SSL IP Filtering IPv6 SNMP v3 IPsec WEP(64-/128-bit) WPA2-PSK (AES) and WPA/WPA2-PSK (Mixed Mode) Network Address Book Authentication (LDAP, Windows Kerberos)
Wi-Fi Security				
	<ul style="list-style-type: none"> WEP(64-/128-bit) WPA2-PSK (AES) WPA/WPA2-PSK (Mixed Mode) 			
Device Management				
Xerox® CentreWare® Internet Services				
Device Status	Web server embedded <ul style="list-style-type: none"> Tray status/contents Consumables status 			
Print Queue Viewing	Visibility of current and completed jobs			
Job Submission	Print-ready files (PDF, TIFF, JPEG)		Print-ready files (PS, PCL® 5c/6, PDF, TIFF, JPEG)	
Device Administration	Allows remote installation, setting of configuration options and management of the device			
Browsers	Users can access the Embedded Web Server of the machine using a generally available web browser.			

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Xerox® Mobile Solutions				
Xerox® Wireless Print Solutions Adapter (Optional)	<p>The Xerox® Wireless Print Solutions Adapter seamlessly connects your Xerox® printer or MFP to modern mobile and desktop workflows, regardless of your office environment. The Xerox® Wireless Print Solutions Adapter is your choice when:</p> <ul style="list-style-type: none"> • Your printer or MFP is not connected to a network but you want the ability to print from mobile devices. • You need to bridge Wi-Fi connectivity with a traditional hardwire network. • You want Google Cloud Print™ 2.0 (print device requires Adobe® PostScript® compatibility) or Mopria® capabilities. • You want NFC tap-to-pair capabilities (requires the Xerox® Print Service Plug-in for Android). • You own a Xerox® printer or MFP without embedded Apple® AirPrint™ support and want to add AirPrint compatibility (requires PostScript compatibility). The Xerox® Wireless Print Solutions Adapter's AirPrint functionality works with all Xerox® printers and MFPs that natively support AirPrint, and enables AirPrint on older Xerox® devices listed below that do not natively support AirPrint.) • You want Wi-Fi Direct, which lets you connect your computer or mobile device to your printer or MFP wirelessly without the need for an access point or existing Wi-Fi network. • You need performance that comes from the cutting-edge Wi-Fi 802.11ac standard, which ensures data transfer that's almost twice as fast as existing 802.11n devices. • You need 256-bit encryption and advanced wireless security protocols, including WPA2™ Enterprise, HTTPS, and industry-standard 802.1X authentication. <p>For more information, visit www.xerox.com/WPSA.</p>			
Power Consumption	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
110-127 VAC, 50/60 Hz, 7A or 220-240 VAC, 50/60 Hz, 5A				
Continuous Printing (average)	220 watts	340 watts	220 watts	330 watts
Standby Mode	45 watts or less			
Low Power Mode	10 watts or less			
Sleep Mode	3.5 watts or less			
Operating Environment				
Temperature	50° to 90°F / 10° to 32°C			
Humidity	10% to 85%			
Sound Pressure	Printing 49.1 dB(A) or less Standby 21.9 dB(A) or less			
Warm-up Time (from Power Save)	Less than 35 seconds			
Dimensions and Weight (Unpackaged)	Width	Depth	Height	Weight
Phaser 6020	15.5 in. / 394 mm	12 in. / 304 mm	9.2 in. / 234 mm	24 lb. / 10.9 kg
Phaser 6022	15.6 in. / 397 mm	15.7 in. / 398 mm	9.7 in. / 246 mm	27.3 lb. / 12.4 kg
WorkCentre 6025	16.2 in. / 410 mm	15.3 in. / 389 mm	12.5 in. / 318 mm	32 lb. / 14.5 kg
WorkCentre 6027	16.2 in. / 410 mm	17.2 in. / 439 mm	15.3 in. / 388 mm	37.3 lb. / 16.9 kg
Dimensions and Weight (Packaged)	Width	Depth	Height	Weight
Phaser 6020	18.9 in. / 481 mm	15.5 in. / 393 mm	15.3 in. / 388 mm	27.8 lb. / 12.6 kg
Phaser 6022	20 in. / 508 mm	19.9 in. / 505 mm	15.4 in. / 391 mm	30.4 lb. / 13.8 kg
WorkCentre 6025	21.3 in. / 542 mm	20.1 in. / 511 mm	18.4 in. / 468 mm	39.5 lb. / 17.9 kg
WorkCentre 6027	22.3 in. / 567 mm	21.3 in. / 541 mm	21 in. / 533 mm	43.9 lb. / 19.9 kg

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Regulatory Compliance / Certifications	<p>Regulatory Compliance Listed to UL 60950-1/CSA 60950-1-07, 2nd Edition FCC Part 15 Class B FCC Part 68 CE marked Low Voltage Directive 2006/95/EC EN 60950-1, 2nd Edition EMC Directive 2004/108/EC EN 55022, Class B EN 55024 REACH Directive 1907/2006 R&TTE Directive 1999/5/EC RoHS Directive 2011/65/EU WEEE Directive 2012/19/EU Section 508 ADA EU Commission Regulation 1275/2008 as amended by (EU) No 801/2013 (ErP Lot 26) FCC part 15.247 / 15.407 (U.S. WiFi) RSS 210 (Canadian WiFi) EN 300328 / 301893 (European WiFi)</p> <p>Certifications ENERGY STAR® EPEAT Bronze (United States) Microsoft WHQL Nordic ECO Declaration EAC/NOM Blue Angel (meet spec, not certified) GS Mark PANTONE® ECOLOGO® Xerox Green World Alliance USB 2.0 Hi-Speed Wi-Fi Certified Apple® AirPrint Apple Universal Binaries Apple Bonjour® Google Cloud Print™ IPv6 Ready Mopria® certified</p> <p>To view the latest list of certifications, go to www.xerox.com/OfficeCertifications.</p>
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What Comes in the Box

	<ul style="list-style-type: none"> • Phaser 6020 Colour Printer or Phaser 6022 Colour Printer or WorkCentre 6025 Colour Multifunction Printer or WorkCentre 6027 Colour Multifunction Printer • Toner Cartridge (500 page capacity⁵) • Quick Installation Guide, Quick Use Guide, Software and Documentation Disc • Power Cable • USB Cable • Fax Cord (WorkCentre 6027)
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Supplies and Options

Toner Cartridges	Description	Part Number
	Black: 2,000 standard pages ⁵	106R02763
	Cyan: 1,000 standard pages ⁵	106R02760
	Magenta: 1,000 standard pages ⁵	106R02761
	Yellow: 1,000 standard pages ⁵	106R02762

¹ Maximum volume capacity expected in any one month. Not expected to be sustained on a regular basis.

² Expected regular monthly throughput.

³ Paper capacities are based on 20 lb. / 75 gsm stock; capacities will vary with different weight stocks.

⁴ Requires analogue phone line.

⁵ Average standard pages. Declared Yield in accordance with ISO/IEC 19798. Yield will vary based on image, area coverage and print mode.

Return spent imaging supplies through the Xerox Green World Alliance collection/reuse/recycling program.
For more information, visit www.xerox.com/about-xerox/recycling.

