Xerox Multi-function Device

Customer Tips

dc04cc0351 January 14, 2005 ... for the user

AIX PCL Printing

Purpose

The Xerox AIX print driver uses Postscript (instead of PCL) for print formatting. This document describes a method to create a print queue in AIX (version 4.x and above), to use instead of the Xerox AIX PS print driver. This document does not apply to versions below AIX 4.x. It also includes an optional method to configure the print queue that provides PCL and/or PJL commands for print formatting

Creating a New Print Queue

Start the **smit** administration tool in AIX. For a remote telnet session, use **smitty**.

1. Select Print Spooling.

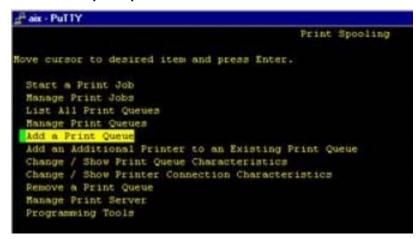
```
System Management

Move cursor to desired item and press Enter.

Software Installation and Maintenance
Software License Management
Devices
System Storage Management (Physical & Logical Storage)
Security & Users
Communications Applications and Services
Print Spooling
Problem Determination
Performance & Resource Scheduling
System Environments
Processes & Subsystems
Applications
Using SMIT (information only)
```

This document applies to these Xerox products: WC Pro C2128/C2636/ C3545 WC Pro 165/175 WC M165/M175 X WC Pro 32/40 Color WC Pro 65/75/90 X WC Pro 35/45/55 WC M35/M45/M55 X DC 555/545/535 DC 490/480/470/460 x DC 440/432/425/420 DC 332/340 X DC 265/255/240 DC 220/230 DCCS 50

2. Select Add a print queue.



3. For type of connection, select **remote**.



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4. If the AIX application or client is already producing PCL or Postscript print ready files select **Standard Processing**, then skip to step 6.

If the AIX application or client requires print formatting, select **Local filtering**, then **hplj-5si**.

```
Add a Print Queue

Move cursor to desired item and press Enter. Use arrow keys to scroll.

Type of Remote Printing

Move cursor to desired item and press Enter.

Standard processing
Standard with NFS access to server print queue attributes

Local filtering before sending to print server
```

- 5. Arrow down to **PCL Emulation** and enter a new queue name (you don't have to use lp).
- 6. Arrow down to **Hostname of Remote Server**, and enter the ip address or the hostname of the printer.
- 7. Enter Ip for the name of the Remote Queue.
- 8. For **Type of Print Spooler on remote Server**, change from the default (AIX) to **BSD**. If the selection is not there, press **F4** to get the choices.
- 9. If you chose **Local filtering** in Step 4, set the choice for **Send Pass Through Flag** to **No**.

```
Add a Remote Print Queue with Local Filtering

Type or select values in entry fields.

Press Enter AFTER making all desired changes.

[Entry Fields]

Description Hewlett-Packard LaserJet SS1/SS1 MX

Names of NEW print queues to add

PCL [new queue]

PostScript []

HP-GL/2 []

Remote server characteristics

* HOSTNAME of remote server [Snoopy]

Name of QUEUE on remote server [Ip]

TYPE of print spooler on remote server [Ip]

Send PASS-THROUGH FLAG to queue

On remote server?
```

10. Press **Enter** to accept the values and create the new print queue.

Testing the Print Queue

Test the new print queue by printing a text file using the lp or enq command. For example, to print the hosts file, use either of the following commands, substituting the name of the queue from Step 5 in the previous procedure for "qname":

Ip -dqname /etc/hosts

enq -Pqname /etc/hosts

Modifying the Print Queue to Add New Features

You can add new escape codes to provide additional functions. We recommend the following two sources for PCL escape codes:

- PCL 5 Printer Language Technical Reference Manual (from Hewlett Packard).
- The Xerox Customer Tip's PDL reference guides. The following procedure requires information from one of these documents.

To change the print queue attributes:

1. Choose Print Spooling in smit.

```
Bystem Hanagement

Nove cursor to desired item and press Enter.

Software Installation and Haintenance
Software License Hanagement
Devices
System Storage Hanagement (Physical & Logical Storage)
Security & Users
Communications Applications and Services
Print Spooling
Problem Determination
Performance & Resource Scheduling
System Environments
Processes & Subsystems
Applications
Using SMIT (information only)
```

2. Select Change / Show Print Queue Characteristics

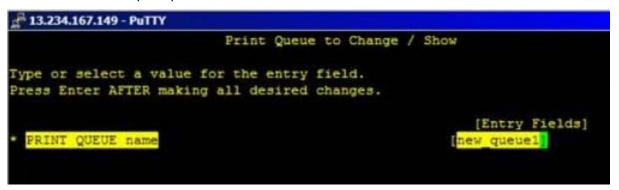
```
Print Spooling

Move cursor to desired item and press Enter.

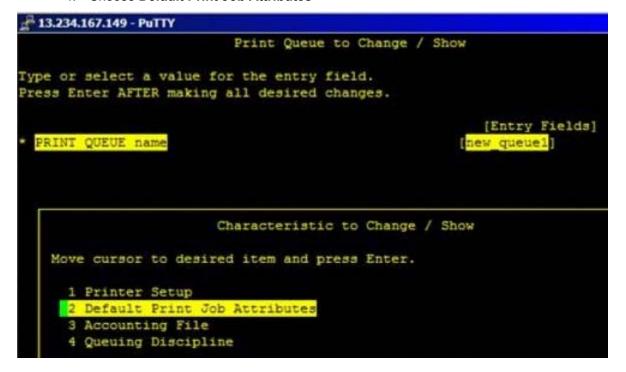
Start a Print Job
Manage Print Jobs
List All Print Queues
Manage Print Queues
Add a Print Queue
Add an Additional Printer to an Existing Print Queue
Change / Show Print Queue Characteristics
Change / Show Printer Connection Characteristics
Remove a Print Queue
Manage Print Server
Programming Tools
```

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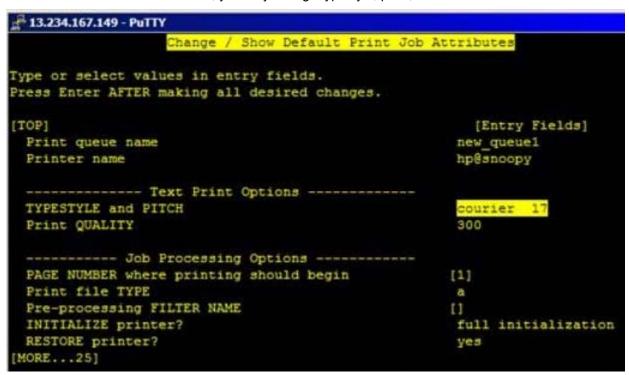
3. Enter the print queue name.



4. Choose Default Print Job Attributes



5. On this screen, you may change typestyle, pitch, and orientation.



6. To make other changes to the print queue for example, to change attributes that address the differences between native AIX tray calls and Xerox tray calls, exit smit and enter **Isvirprt** at a shell prompt.



7. A list of print queues are displayed. Enter the number that corresponds to the print queue you need to change.



8. On the next screen, enter the command **ci~v** to access the vi editor.

```
new queue @snoopy hplj-5si (PCL)

To LIST attributes, enter AttributeNamei ... (* for all attributes)

To CHANGE an attribute value, enter AttributeName-NewValue

To FORMAT and EDIT an attribute value, enter AttributeName-v

To EDIT the attribute file, enter -v

To terminate, press Enter: ci-v
```

Refer to the PDL guide for your Xerox model of multifunction device to find the PCL escape sequences for the paper trays. Open a new line just above the last line <END>. Input PCL escape sequences enclosed in single quotes. Enter Ctrl-v esc to insert the escape character within vi. After editing, write and quit vi.

```
aix Pully
command To Initialize the Printer
:1 - %I[pU]%?%G_j%(2)%-%c%IpL%e%I[pR,pO,pL,eR,eP,c1,eT,eS,eO,ct,eF,eu,es,eC]%;
* IpU
              INCLUDE: (Reset command)
              <IF>
    ₹G 1
              PUSH: (INITIALIZE printer?)
              PUSH: (Integer Constant 2)
              PUSH: (pop2 = pop1 ?)
              INCLUDE: (Command to set printer language)
    * IpL
              <ELSE>
    *IpR
              INCLUDE: (Command to set printer resolution )
              INCLUDE: (command to set output bin destination)
    *IpO
              INCLUDE: (Command to set printer language)
    4 IpL
              INCLUDE: (PCL Reset)
    *IeR
              INCLUDE: (Select pitch - default is 10)
    NIEP
    VIC1
              INCLUDE: (Select the Roman-8 symbol set)
             INCLUDE: (Set Typeface/style/weight)
    *IeT
    +leS
              INCLUDE: (Set Duplex/Simplex Mode)
              INCLUDE: (Specify the page orientation)
    *IeO
              INCLUDE: (Set line termination mode)
    Wict
    * IeF
              INCLUDE: (Select font if specified)
    * Ieu
              INCLUDE: (Generate the paper source escape sequence)
              INCLUDE: (Set Page Size)
    % Iem
              INCLUDE: (Set the vertical line spacing (VMI))
    4 Tec
[416A^[410H
              <END>
```

10. If @PJL Comments are required, enter the command pU~v.

```
new queuel hp@snoopy hplj-5si (PCL)

To LIST attributes, enter AttributeNamel ... (* for all attributes)

To CHANGE an attribute value, enter AttributeName=NewValue

To FORMAT and EDIT an attribute value, enter AttributeName~v

To EDIT the attribute file, enter ~v

To terminate, press Enter: pU~v
```

11. The following screen appears.

12. Add to the last line. Enter the entire string on one line enclosed by single quotes (see the following example). Use \012 to create a new line in the output. Refer to the PCL section of the PDL reference guide for the PJL command syntax.

```
Reset command
pU = \33%%-12345X@PJL COMMENT\012@PJL COMMENT XRXbegin\012@PJL COMMENT OID ATT F
INISHING_STAPLE;\012@PJL COMMENT OID ATT_OUTPUT_PAGE_COLLATE;\012@PJL COMMENT XR
Xend

'\33'
%% % -> OUTPUT
'-12345X@PJL COMMENT\012@PJL COMMENT XRXbegin\012@PJL COMMENT OID ATT_FINISHING
STAPLE;\012@PJL COMMENT OID ATT_OUTPUT_PAGE_COLLATE;\012@PJL COMMENT XRXend\012
```

13. If it is necessary to edit the attribute file, enter the command **pL~v**.

14. Edit the last line by removing the spaces around the equal sign. The following screens show before (left) and after (right) editing.



```
Command to set printer language
pL = @PJL ENTER LANGUAGE = PCL
'@PJL ENTER LANGUAGE=PCL\012'
```

Additional Information

Xerox Customer Support welcomes feedback on all documentation - send feedback via e-mail to: USA.DSSC.Doc.Feedback@mc.usa.xerox.com.

You can reach Xerox Customer Support at 1-800-821-2797 (USA), TTY 1-800-855-2880 or at http://www.xerox.com.

Other Tips about Xerox multifunction devices are available at the following URL: http://www.office.xerox.com/support/dctips/dctips.html.

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