

# Customer Tips

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*... for the user*

## *Wi-Fi Networking and Xerox Multifunction Devices*

### Purpose

This document describes Wireless Fidelity (Wi-Fi) networking and how to integrate a Xerox multifunction device into a Wi-Fi network.

A wireless network supports all features and options available on a Xerox multifunction device including print, scan to file, LAN fax, scan to email and network accounting.

This document applies to the **Xerox** products indicated in the table below. For some products, it is assumed that your device is equipped with the appropriate option to support this document.

x	WC 7655/7665
x	WC Pro 232/238/245/255/265/275
x	WC 232/238/245/255/265/275
x	WC Pro C2128/C2636/C3545
x	WC Pro 165/175
x	WC M165/M175
x	WC Pro 32/40 Color
x	WC Pro 65/75/90
x	WC Pro 35/45/55
x	WC M35/M45/M55
x	DC 555/545/535
x	DC 490/480/470/460
x	DC 440/432/425/420

### Basics of Wi-Fi Networking

Wi-Fi networks use radio signals to connect devices throughout businesses and homes. Wi-Fi networks are fully functional local area networks, but without the cables. Wi-Fi networks use the 802.11 a/b/g/x standard, an IEEE specification for Wi-Fi networks. Ethernet-like protocols provide the Wi-Fi network with 11 -- 54 MBPS throughput, with fallback rates of 5.5, 2, and 1 MBPS, to all wireless-enabled desktop and notebook PCs on the network. Most Wi-Fi certified products are interoperable, regardless of manufacturer. These products deliver a full-service Wi-Fi network you can use to extend your wired LAN or as a complete cableless network with no sacrifice of performance.

Wi-Fi networks use the 2.4/5 GHz radio frequency to connect devices. They use a PCMCIA form factor card that plugs into a wireless client, typically a laptop or a desktop PC. Wi-Fi clients communicate with access points. Access points plug into a wired infrastructure, and provide 802.11 a/b/g/x access to the Wi-Fi clients. An Ethernet bridge connects a client, such as a Xerox multifunction device, to the Wi-Fi network. The client connects to the bridge that communicates with the access point.

### Key Features of Wi-Fi Technology

- Speed - 2.4 GHz direct sequence spread spectrum radio provides an 11 MBPS maximum data rate without line of sight requirements.
- Dynamic Rate Shifting - Rates fallback to 5.5 MBPS, 2 MBPS, and 1 MBPS when RF conditions deteriorate.
- Local Area Range - Wi-Fi technology has a range of up to 100 meters (328 feet) in office environments.
- Reliability - An Ethernet-like link-layer protocol combined with packet recognition provides reliable data delivery and efficient use of network bandwidth.
- Power Management - Wi-Fi PC cards can go to sleep, and access points can buffer messages to these clients (to enhance notebook battery life).

- Roaming Support - Enables seamless roaming between access points as a user moves across a building or campus.
- Load Balancing - Wi-Fi PC cards and PCI adapters change access points if the signal degrades or the current access point becomes congested.
- Scalability - Co-locate up to three access points in a given coverage area to support hundreds of users.
- Voice and Data Support - Wi-Fi certified products support simultaneous voice and data channels.
- Security - Most products come with built-in 40-bit Wireless Equivalent Privacy (WEP) encryption and authentication. In addition, many wireless products offer 128-bit encryption with unique session keys.

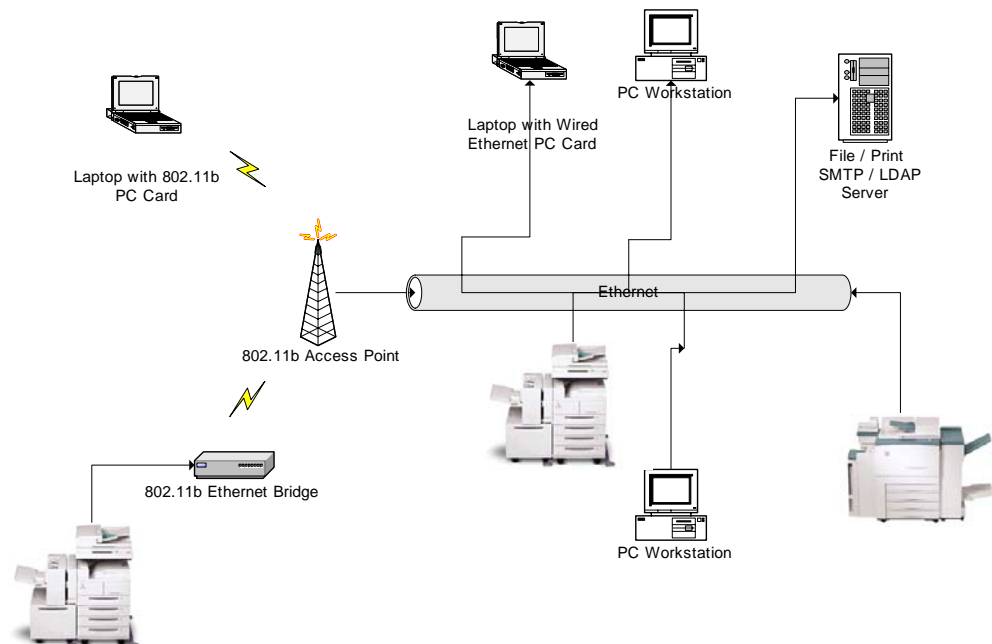
## Benefits of Wi-Fi Networks

- Employees gain improved productivity with increased access to company resources anywhere within range of an access point—including conference rooms, colleagues' offices, training rooms, and branch offices.
- Network setup can include location of devices in non-wired settings such as asbestos-insulated buildings, clean rooms, plaster-walled structures and older, solid-walled buildings.

## Connecting the Xerox Multifunction Device to a Wireless Network

To communicate with the Xerox multifunction device on a Wi-Fi network, connect the device's Ethernet port with an Ethernet 802.11 a/b/g/x compatible wireless Ethernet bridge.

The following illustration of a 802.11b Wi-Fi network includes a Xerox multifunction device with a Wi-Fi network connection. This device communicates fully with all devices on the Wi-Fi network, as well as, those connected to the wired Ethernet network.



## Compatibility

Xerox devices operate with a broad range of adapters for WIFI (802.11 a/b/g/x) and Bluetooth adapters. The wireless adapter interprets the Xerox device as an Ethernet device.

## Additional Information

Xerox Customer Support welcomes feedback on all documentation - send feedback via e-mail to: [USA.DSSC.Doc.Feedback@mc.usa.xerox.com](mailto:USA.DSSC.Doc.Feedback@mc.usa.xerox.com).

You can reach Xerox Customer Support at 1-800-821-2797 (USA), TTY 1-800-855-2880 or at <http://www.xerox.com>.

Other Tips about Xerox multifunction devices are available at the following URL: <http://www.office.xerox.com/support/dctips/dctips.html>.

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