

Xerox® WorkCentre™ 7970 Colour Multifunction Printer

The WorkCentre 7970 multifunction printer is built on Xerox® ConnectKey® Technology. For more information, go to www.xerox.com/connectkey.



System Specifications	WorkCentre 7970	
Speed		
Colour / Black and white	Up to 70 / 70 ppm	
Monthly Duty Cycle ¹	Up to 300,000 pages	
Recommended Average Monthly Print Volume ²	10,000 to 40,000 pages	
Hard Drive / Processor / Memory	Minimum 160 GB / 1.2 GHz Dual-core / 2 GB system plus 1 GB page memory	
Connectivity	10/100/1000Base-T Ethernet, High-Speed USB 2.0 Direct Print, Optional Wi-Fi (with Wireless Connectivity Kit)	
Controller Features	Unified Address Book, Remote Control Panel, Online Support (accessed from the user interface and print driver), Configuration Cloning	
Copy and Print		
Copy and Print Resolution	Copy : Up to 600 x 600 dpi; Print : Up to 1200 x 2400 dpi	
First-print-out Time Colour / Black and white	As fast as 6.9 seconds / 4.2 seconds	
Page Description Languages	Adobe® PostScript® 3™, PDF, PCL® 5c / PCL 6, XML Paper Specification (XPS®) (Optional)	
Print Features	Print from USB, Earth Smart Driver Settings, Job Identification, Booklet Creation, Store and Recall Driver Settings, Bidirectional Status, Scaling, Job Monitoring, Colour By Words	
Mobile Printing	Apple® AirPrint, Xerox® PrintBack, Xerox® Mobile Print Solution (Optional), Xerox® Mobile Print Cloud (Optional), Mopria™ certified	
Scan		
Standard	Destinations: Scan to Mailbox; Scan to USB, Scan to Email, Scan to Network; File Formats: PDF, PDF/A, XPS, JPEG, TIFF; Convenience Features: Scan to Home, Single Touch Scan, Searchable PDF, Single/Multi-Page PDF / XPS / TIFF, Encrypted / Password Protected PDF, Linearised PDF / PDF/A	
Optional	Software Packages: ConnectKey® for SharePoint®, ConnectKey® for DocuShare®, ConnectKey® Share to Cloud, Xerox® Scan to PC Desktop® SE and Professional, other solutions available through various Xerox Alliance Partners	
Fax		
Standard Features	Internet Fax, Fax Build Job, Network Server Fax Enablement	
Optional Features	Fax Forward to Email or SMB, Walk-up Fax (one-line and two-line options, includes LAN Fax), other solutions available through various Xerox Alliance Partners	
Security		
Standard Features	McAfee® Embedded, McAfee ePolicy (ePO) Compatible, HDD Overwrite, 256-bit Encryption (FIPS 140-2 compliant), Common Criteria Certification (ISO 15408) (undergoing evaluation), Secure Print, Secure Fax, Secure Scan, Secure Email, Cisco® TrustSec Identity Services Engine (ISE) Integration, Network Authentication, SSL, SNMPv3, Audit Log, Access Controls, User Permissions	
Optional Features	McAfee Integrity Control, Xerox Secure Access Unified ID System®, Smart Card Enablement Kit (CAC/PIV/.NET)	
Accounting		
Standard Features	Xerox® Standard Accounting (Copy, Print, Scan, Fax, Email), Network Accounting Enablement	
Optional Features	itrac Express®, Equitrac Office®, Equitrac Professional®, YSoft® SafeQ®, other solutions available through various Xerox Alliance Partners	

Device Specifications					
Control Panel Languages	US English, International English, Danish, Finnish, Turkish, Greek, Ru			Brazilian Portuguese, Swedish, Norwegian,	
Accessories					
Optional	High Capacity Feeder (HCF) Envelope Tray (Replaces Tray 1) Horizontal Transport Kit BR Finisher (requires Horizontal T BR Booklet Maker Finisher (requir C Fold / Z Fold Unit for BR Finisher Convenience Stapler Work Surface Smart Card Enablement Kit Xerox Secure Access Unified ID S Walk up Fax (One- or Two-line op Wireless Connectivity Kit McAfee® Integrity Control Enable XPS Print Option Kit	es Horizontal Transport Kit) er or BR Booklet Maker Finisher ystem® tions, includes LAN Fax)			
Foreign Device Interface (FDI) (Optional)	Also known as Auxiliary Access D	evice, this is an interface to thi	rd party access control devices, such as	coin machines and card readers.	
Electrical Requirements					
	Voltage: 220-240 VAC +/- 10% Frequency: 50/60 Hz +/- 3%, 10	Voltage: 220-240 VAC +/- 10% Frequency: 50/60 Hz +/- 3%, 10 A			
Power Consumption					
Running (Average)	1005 watts				
Standby Mode	116 watts				
Low Power Mode	94 watts				
Auto Off / Sleep mode	3.5 watts (Default time to Sleep mode = 2 mins)				
Warm-up (from Off)	As fast as 240 seconds (Depende	ent on number of services regis	tered)		
Low Power Recovery	As fast as 4 seconds				
Operating Environment					
Required Temperature Range	10° to 28° C				
Required Relative Humidity	15% to 85%				
Sound Power Levels	Operating 7.82 LwAd (B), Standb	y: 4.45 LwAd (B)			
Sound Pressure Levels	Operating: 65.7 LpAd (dBA), Star	ndby: 26.7 LpAd (dBA)			
Dimensions and Weight	Width	Depth	Height	Weight	
Base Configuration	640 mm	699 mm	1,149.2 mm	151.9 kg	
Base Configuration with BR Finisher	1,302 mm	699 mm	1,149.2 mm	195.6 kg	
Base Configuration with BR Booklet Maker Finisher	1,431.4 mm	699 mm	1,149.2 mm	212.3 kg	
Base Configuration with BR Booklet Maker Finisher and C Fold / Z Fold Unit	1,664.2 mm	726 mm	1,149.2 mm	264.4 kg	
Base Configuration with BR Booklet Maker Finisher, C Fold / Z Fold Unit and High Capacity Feeder	1,978.2 mm	726 mm	1,149.2 mm	297.5 kg	
Certifications					
	FCC Class A Compliant (US), ICE: TUV Listed to "UL 60950-1, Seco TUV Certified to "CSA 22.2 No. 6 CB Certified / CE Marked (IEC 60 ENERGY STAR® Version 2.0 Common Criteria (IEEE 2600.2 st EAC NOM Ukraine Blue Angel Eco Logo EPEAT GS Mark To view the latest list of certificat	nd Edition" 0950-1-07, Second Edition" 950-1, Second Edition) andard (undergoing evaluation			

Paper Handling	
Duplex Automatic Documer	nt Feeder
Capacity ³	130 sheets (Single-pass DADF)
Speed	up to 80 images per minute black and white and colour (simplex) / up to 133 images per minute black and white and colour (duplex)
Paper Sizes Sensed	A5 to A3
Weights	50 gsm to 128 gsm
Bypass Tray	
Capacity ³	100 sheets
Sizes	Custom sizes: 89 x 98 mm to 320 x 483 mm
Weights	55 to 300 gsm
Types	Bond Card Stock Card Stock Reloaded Custorn Envelopes Glossy Card Stock Glossy Card Stock Glossy Card Stock Reloaded Heavyweight Card Stock Heavyweight Card Stock Reloaded Heavyweight Glossy Card Stock Reloaded Heavyweight Glossy Card Stock Heavyweight Glossy Card Stock Heavyweight Glossy Card Stock Reloaded Hole punched Labels Letterhead Lightweight Lightweight Card Stock Lightweight Card Stock Lightweight Glossy Card Stock Lightweight Glossy Card Stock Lightweight Glossy Card Stock Lightweight Glossy Card Stock Reloaded Plain Plain Reloaded Preprinted Recycled Transparencies
Trays 1 and 2	Transparences
Capacity ³	520 sheets each
Sizes	Tray 1: Custom sizes: 140 x 182 mm to 297 x 432 mm short edge feed (SEF) Tray 2: Custom sizes: 140 x 182 mm to SRA3 (SEF)
Weights	60 to 256 gsm
Types	Bond Card Stock Card Stock Reloaded Custom Envelopes Glossy Card Stock Reloaded Heavyweight Card Stock Heavyweight Card Stock Heavyweight Card Stock Heavyweight Glossy Card Stock Heavyweight Glossy Card Stock Heavyweight Glossy Card Stock Leavyweight Glossy Card Stock Heavyweight Glossy Card Stock Heavyweight Glossy Card Stock Lightweight Glossy Card Stock Reloaded Lightweight Lightweight Card Stock Lightweight Glossy Card Stock Reloaded Plain Plain Reloaded Preprinted Recycled Transparencies
	nansparences
High Canacity Tandom Tray	(Total 2 000 sheets)
High Capacity Tandem Tray Capacity ³	Tray 3: 867 sheets
High Capacity Tandem Tray Capacity ³ Sizes	

Types	Bond Card Stock Custom Glossy Card Stock Hole punched Labels Letterhead Lightweight Card Stock Lightweight Glossy Card Stock Plain Preprinted		
High Capacity Feeder (HCF) (Optio	onal)		
Capacity ³	2,000 sheets		
Sizes	Standard Sizes: A4		
Weights	55 to 256 gsm		
Envelope Tray (Optional–Replaces	Tray 1)		
Capacity ³	Up to 60 envelopes		
Sizes	DL, C5, C6 Custom sizes: 98 x 148 mm to 162 x 241 mm		
Weights	75 to 90 gsm		
Total Capacity			
Device Total Capacity ³	5,140 sheets		
Finishing			
Output Trays (Standard)			
Stacking Trays³	Dual Offset Catch Tray – up to 250 sheets each Left-side Face up Tray – up to 100 sheets		
Optional BR Finisher (Requires Hor	rizontal Transport Kit)		
Capacity ³	Offsetting Top Tray: 500 sheets Stacking Stapling Tray: 3,000 sheets unstapled or 100 sets (dual or 4-position staple) A3 or 200 sets (single-position staple) A4		
Sizes	A6 to SRA3 for stacking B5 to A3 for stapling		
Weights	55 to 300 gsm (coated and uncoated)		
Stapling	Single and multiposition stapling Auto stapling (50 sheets maximum) – 90 gsm A3, A4, B4 and B5 sizes supported		
Hole Punch	2-4 Hole Punch 4 Hole Swedish Punch (Optional)		
Optional BR Booklet Maker Finishe	er (Requires Horizontal Transport Kit)		
Capacity ³	Offsetting Top Tray: 500 sheets of A4 unstapled Stacking Stapling Tray: 1,500 sheets of A4 / A3 / SRA3 unstapled or 200 stapled sets of A4 (single-position stapling or dual or 4-position stapling) or 100 stapled sets of A3 / SRA3		
Sizes	A6 to SRA3 for stacking B5 to A3 for stapling		
Weights			
	55 to 300 gsm (coated and uncoated)		
Stapling	Single and multiposition stapling Auto stapling (50 sheets maximum) – 90 gsm A3, A4, B4 and B5 sizes supported		
Stapling Hole Punch	Single and multiposition stapling Auto stapling (50 sheets maximum) – 90 gsm		
	Single and multiposition stapling Auto stapling (50 sheets maximum) – 90 gsm A3, A4, B4 and B5 sizes supported 2-4 Hole Punch		
Hole Punch Booklet Maker	Single and multiposition stapling Auto stapling (50 sheets maximum) – 90 gsm A3, A4, B4 and B5 sizes supported 2-4 Hole Punch 4 Hole Swedish Punch (Optional) Saddle-stitch 2 to 16 sheets (7 sheets at 106 to 176 gsm coated or 5 sheets at 177 to 220 gsm coated) Bi-fold up to 5 sheets		
Hole Punch Booklet Maker	Single and multiposition stapling Auto stapling (50 sheets maximum) – 90 gsm A3, A4, B4 and B5 sizes supported 2-4 Hole Punch 4 Hole Swedish Punch (Optional) Saddle-stitch 2 to 16 sheets (7 sheets at 106 to 176 gsm coated or 5 sheets at 177 to 220 gsm coated) Bi-fold up to 5 sheets A3, A4, SRA3 supported		
Hole Punch Booklet Maker C Fold / Z Fold Unit (Optional with	Single and multiposition stapling Auto stapling (50 sheets maximum) – 90 gsm A3, A4, B4 and B5 sizes supported 2-4 Hole Punch 4 Hole Swedish Punch (Optional) Saddle-stitch 2 to 16 sheets (7 sheets at 106 to 176 gsm coated or 5 sheets at 177 to 220 gsm coated) Bi-fold up to 5 sheets A3, A4, SRA3 supported BR Finisher and BR Booklet Maker Finisher)		
Hole Punch Booklet Maker C Fold / Z Fold Unit (Optional with Types	Single and multiposition stapling Auto stapling (50 sheets maximum) – 90 gsm A3, A4, B4 and B5 sizes supported 2-4 Hole Punch 4 Hole Swedish Punch (Optional) Saddle-stitch 2 to 16 sheets (7 sheets at 106 to 176 gsm coated or 5 sheets at 177 to 220 gsm coated) Bi-fold up to 5 sheets A3, A4, SRA3 supported BR Finisher and BR Booklet Maker Finisher) C Fold, Z Fold and Z Half Fold		
Hole Punch Booklet Maker C Fold / Z Fold Unit (Optional with Types Capacity ³	Single and multiposition stapling Auto stapling (50 sheets maximum) – 90 gsm A3, A4, B4 and B5 sizes supported 2-4 Hole Punch 4 Hole Swedish Punch (Optional) Saddle-stitch 2 to 16 sheets (7 sheets at 106 to 176 gsm coated or 5 sheets at 177 to 220 gsm coated) Bi-fold up to 5 sheets A3, A4, SRA3 supported BR Finisher and BR Booklet Maker Finisher) C Fold, Z Fold and Z Half Fold 40 sheets C Fold and Z Fold: A4 SEF only		

Capacity ³	- recommend use with optional Work Surface) 50-sheet stapling 5,000 staples Requires a separate outlet		
Сору			
First-copy-out Time (A4, from Platen to Centre Tray) (Colour / Black and white)	As fast as 7.3 seconds / As fast as 5 seconds		
Sides (input:output)	1-1, 1-2, 2-2, 2-1		
Quantity	1 to 9,999		
Resolution (max.)	Up to 600 x 600 dpi		
Reduction / Enlargement	Variable zoom from 25% to 400% in 1% increments		
Concurrency	Programme-ahead to allow job to be initiated while initial job is processed (Copy, Print, Fax and Scan)		
Copy Features	Annotation and Bates™ stamping (with colour capability and font size adjustment) Authoritation for Services (i.e. Colour Copy) Auto Paper Select Auto Reduction & Enlargement to fit selected paper size Auto Tray Switching Automatic 2-sided/Duplex Sooklet Creation Build Job: (Enables page-level programming and also lets you proof each section or delete last section as the job is built) Collation Covers (Front only, front and back, back only, printed inside and out: Blank or Printed) Dividers (blank) Edge Erase Features Help (Intuitive text and graphic descriptions) D Card Copy Image Quality Adjustments Image Quality Adjustments Image (negative or mirror image) Large Job Interrupt Multi-up (up to 15 columns by 15 rows) Sample Set Save Job Settings Single Colour Stapling Fransparencies		
Xerox® Copier Assistant®	Xerox® Copier Assistant® Software provides a PC-based alternative to the user interface touch screen. Used in conjunction with a customer-supplied PC attached via the USB port, this software supports text-to-speech, screen magnification and easy PC keyboard access to basic and advanced copfeatures. Section 508 compliant. For more information or to download Xerox® Copier Assistant for free, visit www.xerox.com		
Print			
Print Resolution	Up to 1200 x 2400 dpi		
Print Features	Application Defaults Banner Sheet Enable / Disable Bidirectional Status Custom Colour Options (Colour By Words) Cover Selection Delay Print (specific time) User Permissions Image Options (Toner Saver, Resolution (Standard, Enhanced, High) Job Identification (Print ID or Banner, Print ID in margins on first page only or all pages) Layout / Watermark (N-up (up to 16 pages per sheet), Multi-up, Booklet layout / finishing, Fit to new paper size) Overlays Paper Selection by Attribute LAN Fax (requires optional Fax Kit) Sample Set Saved Job (colour jobs can be printed as monochrome) Secure Print with Timed Deletion Special Pages (exception page programming: covers, inserts, exception pages) Store and Recall Driver Settings Sustainability Features (Xerox® Earth Smart Settings, Duplex, N-up, Turn-off Banner and Print ID, Smart Sample Set, Hold All Jobs)		
Print from USB	Allows walk-up printing from Type A USB port on front panel Supports direct printing from computer via Type B USB port Supported file formats: PDF, JPEG, TIFF, PS, XPS*, PCL Colour jobs can be printed as black and white		

Operating Systems	Microsoft® Windows® XP SP3 (32- and 64-bit) Windows Server 2003 (32- and 64-bit) Windows Server 2008 and R2 (32- and 64-bit) Windows Server 2012 and R2 Windows Vista SP2 (32- and 64-bit) Windows 7 (32- and 64-bit) Windows 8 (32- and 64-bit) Windows 8 (32- and 64-bit) Windows 8.1 (32- and 64-bit) Mac OS 10.7, 10.8, 10.9 Linux® Redhat® Fedora® Core 19 x86 Ubuntu® 13.10 x64 openSUSE® 13.1 x64	
Network Protocols	TCP/IP: HTTP/HTTPS, Internet Printing Protocol, LPR/LPD, Raw Socket Printing/Port 9100, IPv4/IPv6, WSD NetWare: Bindery and NDS IPX/SPX, NDPS®/NEPS (with Server Gateway) AppleTalk®: EtherTalk® Microsoft Windows Networking over IP Bonjour® IPv6 Secure FTP Most protocols not in use can be disabled	
Administrative Protocols	DHCP, BOOTP, SNMP, WINS, SLP® v2, HTTP, HTTPS, DHCP Autonet, SSL, NTP, DNS, SSDP	
Fonts	PCL: 93 scalable fonts, line printer and bitmap font (including Cyrillic font support) PostScript 3: 173 Type 1 fonts, 2 Multiple Master fonts	
Xerox [®] Mobile Express Driver [®]	Makes it easy for mobile users to find, use and manage Xerox® and non-Xerox devices in every new location. Plug into a new network, and Mobile Express Driver automatically discovers available printers and provides status and capability information. Save a list of "favourite" printers for each location, store application print settings for use on any printer in any network, and greatly reduce mobile support calls to IT.	
Xerox® Global Print Driver®	A truly universal print driver that lets IT administrators install, upgrade and manage Xerox® and non-Xerox devices from a single driver. It provides a consistent, easy-to-use interface for end-users, reducing the number of support calls, and simplifying print services management.	
Xerox® Pull Print Driver	Makes it easy for IT managers to qualify, deploy and manage all print devices using a single driver in a Pull Print environment. Uses a single queue and single driver. The Xerox® Pull Print Driver extends convenience across a broad range of printing assets. IT administrators no longer need to manage and configure multiple drivers. Used in conjunction with Xerox Secure Access Unified ID System®, Equitrac Office®, Ysoft® SafeQ®, Pharos® and others.	
Print Solutions		
Xerox® Mobile Print Cloud (Optional)	Xerox® Mobile Print Cloud addresses the needs of businesses with a mobile workforce and puts you ahead of the evolving mobile print need, but without burdening staff, budget or infrastructure. Getting started takes only a few minutes via the cloud. Print from any mobile device to nearly any brand of printer. Accurate printing with true Microsoft® Office® rendering and more. Print what you need, when, where and how you need it.	
Xerox® Mobile Print Solution (Optional)	Xerox® Mobile Print Solution is an ideal choice for sites that have additional requirements for control and security with an onsite server. Xerox® Mobile Print Solution allows users to print from most mobile devices to nearly any brand of printer or multifunctional printer without drivers or added complexity. Simply enter a release code (PIN) at the device and get accurate printing with true Microsoft Office rendering and more to use with your server for private, onsite deployment.	
Unified Address Book for Fax, Into	ernet Fax, Email and Scan to	
Features	Services supported: Fax, Internet Fax, Email, Scan to Maximum contacts: 5,000 Contacts: Supports 1 or more destinations Favourites for quick access of fax numbers, emails, etc.	
Additional Scan Information		
Concurrency	Scan while the system is printing, copying, or while it is transferring scan to network or fax jobs (priority is for return of scanned originals and printing concurrent jobs)	
Input Speed	Scan at up to 133 ipm colour scanning, up to 133 ipm black and white – A4 LEF	
Resolution	72 x 72 dpi to 600 x 600 dpi Bit Depth: 1-bit (black and white), 8-bit (greyscale), 24-bit (colour)	
Maximum Scan Area	A3	
Scan Template Management	Support 250 scan templates Create Xerox® CentreWare® IS scan templates and share via device cloning to other multifunctional printers Confirmation sheet options	
Network Protocols	sFTP, FTP, SMB, NetWare, HTTP, HTTPS	
File Compression	Colour TIFF (TIFF 6.0 or TTN2 with JPEG, LZW) Black and white TIFF (G3MH, G4 MMR compression—single or multiple pages) Searchable PDF and PDF/A (MRC, JPEG, G3 MH, G4 MMR, JBIG 2 Huffman, JBIG Arithmetic Compression, Deflate (for black and white and within MRC) Linearised PDF / PDF/A	
Document Management Fields (Meta Data)	Features only available in Network Scan to File Templates: • 1 to 6 user programmable metadata fields per network scan to file templates and unlimited fields within the template – Metadata field consists of field name, default value and other configurations • Customised fields viewed on user interface for variable data input	

Scan Features	Mixed Size Originals
	Scan Build Job Compression Quality/File Size Control
	Original Type (Photo and Text, Photo, Text, Map, Newspaper / Magazine)
	Auto Background and Shadow Suppression
	Size for Size (for mixed size originals)
	TWAIN Support / WIA Support
	Bound Originals
	Edge Erase
	Reduction/Enlargement
	Single Touch Scan buttons (up to 10)
Scan to Email (Standard)	
Scan Features	• Email signatures (6 lines each of 128 character max), email message body (user configurable), email CentreWare IS confirmation sheet options
	Scan to Email S/MIME Encryption
	Email Signing (requires Smart Card option)
	Auto send to self
Directory Access	Address list via LDAP (Windows Archive Directory, Exchange, Notes, Domino)
	Downloaded address list (comma-separated file format)
	Utilises the Unified Address Book
Scan to (Standard)	
Features	Scan to USB
	Scan to Network Folder (uses Unified Address Book entries)
Network Scanning – Software Sc	
Xerox® Scan to PC Desktop®	A desktop offering that provides advanced document imaging, archiving, editing and organisation tools:
Professional (Optional)	PaperPort Professional image viewing and file management software
	- Complete PDF functionality
	- Secure PDF workflow of all scanning applications Oppiling a Dr. Office (for declare delication) - Professional OCD software for digital archiving and decument serversion
	 OmniPage Pro Office (for desktop/client installation) – Professional OCR software for digital archiving and document conversion Image Retriever – provides fully automated retrieval of scanned images direct from a scan enabled Xerox® WorkCentre to individual desktops. Als
	includes email inbox polling capability
Xerox® ConnectKey® for	Xerox® ConnectKey for SharePoint simplifies and streamlines the way you scan, capture and store your paper-based documents. Using your Xerox®
SharePoint® (Optional)	multifunctional printer, you can route documents directly into the precise document repository folder, just like you would from your PC. At the
	multifunctional printer, you can browse to the folder, name the document, and add any key indexing information before you scan. With the flexibil
	to capture and route to SharePoint as well as Windows folders, ConnectKey is the right solution for any office that needs to archive and share pape
	based documents.
Xerox® ConnectKey® Share to	ConnectKey Share to Cloud provides organisations with powerful, easy and secure document scanning capabilities that connect your Xerox®
Cloud (Optional)	multifunctional printer to popular cloud services and email, such as Google Docs™, SalesForce.com, Office 365 and Dropbox™ and gives employees
	anytime, anywhere access to their most important documents using mobile devices.
Xerox [®] ConnectKey [®] for	Xerox® ConnectKey for DocuShare, a one-step scan-to-workflow solution, simplifies the process of incorporating hard copy content into enterprise
DocuShare® (optional)	document flows. Users can easily scan documents directly into a DocuShare collection or Windows folder via a multifunction printer.
Security	
Features	Expanded Authentication
	 Network authentication to access device and/or device services via- Kerberos (UNIX / Windows Server 2003 / Windows Server 2008), SMB
	(Windows Server 2003 / Windows Server 2008), NDS, LDAP
	– Xerox Secure Access Unified ID System®
	- Local Authentication (internal database)
	- Smart Card authentication -144k CAC / PIV Card Support (2048 bit certificate key) /.NET
	Secure Data Digitally signed PDF (when using Smart Card authentication)
	- Encrypted Scan to Email
	– Encrypted Password Protected PDF (Email and Network Scan Templates only)
	– Secure Print (up to 10 digit PIN or Network Authentication)
	- Immediate Image Overwrite
	– On Demand Image Overwrite (Scheduled, Manual), includes sanitation of unused area of disk
	– FIPS 140-2 256 bit Hard Disk Encryption
	Expanded Authorisation
	– SA access based on network credentials
	– Authorisation per user per service
	 User Permissions required to access Print and Print Features (e.g. colour access, or time restrictions) reflects in the print driver
	Secure Network Access ID Filter IDeas IDeas (ISE) integration Device Security On the Integratio
	• IP Filter, IPsec, IPv6, SSL v3.0, SNMPv3, HTTPs, 802.1X, Cisco® TrustSec Identity Services Engine (ISE) integration, Device Security
	 McAfee® Embedded Security, Port disablement including USB ports, Audit Log, Hide Print Job Names, , McAfee Integrity Control (optional) Common Criteria Certification ISO 15408 (undergoing evaluation)

System of the best and moments and best residence of your will. Allow you and fine prolipers on a sharing for and and increase parts of more professor or sharing the strong strong or prise pri		Turn 2 - 1 - 1 - 1 - 2 - 2 - 2 - 2 - 2 - 2 -		
Network Server Face Features If U (CCITT) group 3 Version Xerver Alliance Partner Solutions Version Xerver Partner Xerver Partner Solutions Version Xerver Partner Solution Version Xerver Partner Alliance Partner Solutions Version Xerver Partner Alliance Partner Solutions Version Xerver Partner Alliance Partner Solutions Version Xerver Partne	Xerox Secure Access Unified ID System® (Optional)	any multifunction printer on the network, they'll simply log in with a swipe of their magnetic or proximity ID card or their PIN to securely print their		
Compatibility TU (CCTTT primal Patriose Patriose Soutions Maximum Scan Alean A	Fax			
Minimum Scan Area All All Control Act of Two sides Scanning (up to AS) Fixe Send Features One or Two sides Printing (up to AS) Act or Send Let Coll unmobes morntoming. Build build, Inconsistes, Delay Send Expectific timed Original Type (glatos, text or photo and text) Fixe Print Features One or Two sides Printing Spapers, Sean Expectific timed Original Type (glatos, text or photo and text) Fixe Printing Features One or Two sides Printing Spapers, Sean Expectific timed Original Type (glatos, text or photo and text) Intermet Fax Features Two Experts ready document transmission to remote Internet Fax morthines or email clients (SMTP) Recognition and advantals printinud of documents from internet Internet Fax morthines or email clients. Directory Access Send Features Unlike and documents your law internet from internet Internet Fax morthines or email clients. Directory Access Unlike the Unified Address Sea Ok Send Printing Sea Ok (SOO Opt Recognition and advantals printinud of documents your size erral from internet Internet Fax morthines or email clients. Directory Access Unlike and the Unified Address Sea Ok Send Features Unlike and Address Sea Ok (SOO Opt Recognition) Send Features (Optional (Less town of wind wind) Network Protocols SMT Send, 1903 (seawe) Companions Unlike Type Type Type Type Type Type Type Typ	Network Server Fax Features			
Tree Send Fectures Description (Of Demonstree Internet) Add to Send Find (Of Demonstree Internet) Add to Send (Of Demonstree	Compatibility			
Add to Send Ust 509 muthes maximum) Bull dos Forcurties 100 for Force 7 more date Printing Stople, Secure Print Timesmission Resolution Superfree 400 x 200 dpi (Scor of 600 x 600 dpi) Storage 200 x 200 dpi Storage 200 x 200	Maximum Scan Area	A3		
Timemission Resolution Superfine: 400 x, 200 dpt (Scorn at 600 x 600 dpt) Fine: 200 x 200 dpt (Scorn at 600 x 600 dpt) Fine: 200 x 200 dpt (Scorn at 600 x 600 dpt) Internet Fax Features Capability Directory Access Utilises the Unified Address Book Send / Receive Multi-pace TIFF, Irroge anyl POF Reception and automatic princutor of occuments sent via email from remote Internet Fax machines or email clients Send / Receive Multi-pace TIFF, Irroge anyl POF Reception BR Deptin-1 this (Boka dan white) BR Deptin-1 th	Fax Send Features	Add to Send List (50 numbers maximum)		
Fine: 200 x 200 days	Fax Print Features	One- or Two-sided Printing, Staple, Secure Print		
Direct print recody document torismission to remote Internet Fox machines or email clients (SMTP) Reception and automatic printable of documents sent via email from remote Internet Fax machines or email clients Directory Access	Transmission Resolution	Fine: 200 x 200 dpi		
Reception and automatic principle of documents sent via email from remote Internet Fax machines or email cleants Send / Receive Multi-page TIFF, Image and y PDF	Internet Fax Features			
Send / Receive Multi-page TIFF, Image only PDF	Capability			
Resolution 72 x 72 dpi to 600 x 600 dpi Bit Deptin: 1-bit Libiack and white) Bit Deptin: 1-bit Libiack and white Deptin: 1-bit Deptin: 1-bit Libiack and white Deptin: 1-bit Deptin: 1-bit Libiack and white Deptin: 1-bit Deptin: 1-	Directory Access	Utilises the Unified Address Book		
Bt Depth: 1-bit (black and white) Network Protocols SMTP (send), POP3 (receive) Compliance Till Till Till Till Till Stompliant Walk-up Fax Features (Optional (Customer-installable) - 1 and 2 lines) Compatibility ITU (CCITT) Group 3 Speed / Modems One or Two V34 modems: 33,600 bps, Less than 4 seconds per page transmission time / ArX analogue terminal adaptive utilising T38 (optional) Compression / Speed Mrl/G3, Mrl/R/G3 Resolution Walkup Send: Standard: 200 x 100 dpl Fine: 200 x 200 dpl Superfine: 500 x 500 dpl Fine: 200 x 200 dpl Superfine: 500 x 500 dpl Receive: Accepts all sizes Fax Send Features LAN Fax (fax from print driver) Auto Fax Transmission Reduction Deley Stat, Baild Job, Envountes Automatic Memory Received Automatic Cover Sheets Path Fax (pase of units and the Machine Deley Stat, Baild Job, Envountes Automatic Memory Received Automatic Cover Sheets Path Fax (pase of units appear of units plead Receive Features One or Two-sided Printing Stapled or Unitsplead Receive Print Mode — Manual (size, margin, stock, header) / Auto Output Tiny Selection Up to 200 Password Protected Maliboxes Secure Receive Receive Print Mode — Manual (size, margin, stock, header) / Auto Output Tiny Selection Up to 200 Password Protected Maliboxes Secure Receive Receive Timestamp Auto Answer Delay	Send / Receive	Multi-page TIFF, Image only PDF		
Malk up Fax Features (Optional (Customer-installable) – 1 and 2 lines) Compatibility TITU (CITT) Group 3 Speed / Modems One or Two V 34 moderns: 33.600 hps. Less than 4 seconds per page transmission time AlA analogue terminal adapter utilising T38 (optional) Compression / Speed Mirl/G3, MMR/SG3 Resolution Walkup Send: Standard: 20x 100 dpi Fine: 20x 200 dpi Superfine: 20x 20x 200 dpi Superfine: 20x 800 dpi Receive: Automatic Autor Seconds and Seconds Autor Gas Transmission Reduction Page By page Job Status of the Mochine Delevi Stant Build Job, Flowards Autor Fax Transmission Reduction Page By page Job Status of the Mochine Delevi Stant Build Job, Flowards Autornatic Govern Sheets PSTN Fox Batch Send (up to memory capacity) Fax Receive Features One or Two-sided Printing Stapled or Unstapled Receive Pints Mode – Manual (size, margin, stock, header) / Auto Output, Tray Selection Up to 200 Rossward Protected Mailboxes Secure Receive Receive Receive Receive Receive Receive Receive Receive Receive Pent Modern Receive Only Receive Only Stapled or Unstapled Receive Pints Mode – Manual (size, margin, stock, header) / Auto Output, Tray Selection Up to 200 Rossward Protected Mailboxes Secure Receive Rec	Resolution			
Wolk-up Fax Features (Optional (Customer-installable) – 1 and 2 lines) Compatibility ITU (CCITT) Group 3 Speed / Modems One or Two V.34 modems: 33,600 bps. Less than 4 seconds per page transmission time AfA analogue terminal adapter utilising T38 (optional) Compression / Speed MH/G3, MMR/SG3 Resolution Walkup Send: Standard: 200 x 100 dpj Fine: 200 x 200 dpj Superfine: 600 x 600 dpj Receive: Accepts all sizes Fax Send Features LAN Fax (for from print driver) Auto Fax Transmission Reduction Page by page job Status at the Machine Delay Start, Buld Job, Favourites Automatic Cover Sheets PSTN Fax Stapled or Unstappled Receive Pint Mode – Manual (size, margin, stock, header) / Auto Output Tray Selection Up to 200 Password Protected Mailboxes Secure Receive Receive Finestamp Auto Answer Delay Fax Reports Activity, Dial Directory, Group Directory, Transmission Confirmation, Pending Fax, Options Report, On Demand Overwrite Report, Mailbox Report, Policetory Access Utilises the Unified Address Book Group fax variable in the value in the v	Network Protocols	SMTP (send), POP3 (receive)		
Compatibility	Compliance	ITU-T T.37 compliant		
One or Two V.34 modems: 33,600 bps. Less than 4 seconds per page transmission time ATA analogue terminal adapter utilising T38 (optional) Compression / Speed	Walk-up Fax Features (Optional (C	Customer-installable) – 1 and 2 lines)		
ATA onalogue terminal adapter utilising T38 (optional) Compression / Speed MH/G3, MMR/SG3 Resolution Walkup Send: Standard: 200 x 100 dpl Fine: 200 x 200 dpl Superfine: 800 x 600 dpl Receive: Accepts all sizes LAN Fax (fixe from print driver) Auto fax Transmission Reduction Page-by-page Job Status at the Machine Delay Start, Build Job, Favourites Automatic Cover Sheets PSTN Fax Batch Send (up to memory capacity) Fax Receive Features One: or Two-sided Printing Stapled or Unstapled Receive Pint Mode — Manual (size, margin, stock, header) / Auto Output Tray Selection Up to 200 Password Protected Mailboxes Secure Receive Receive Receive Innestamp Auto Answer Delay Auto Answer Delay Fax Reports Activity, Dial Directory, Group Directory, Transmission Confirmation, Pending Fax, Options Report, On Demand Overwrite Report, Mailbox Report, Broadcast Report Auto Redial Up to 14 attempts (per country requirements) • 1 to 25 minute intervals	Compatibility	ITU (CCITT) Group 3		
Walkup Send: Standard: 200 x 100 dpi Standard: 200 x 100 dpi Superfine: 600 x 600 dpi Superfine: 600 x 600 dpi Receive: Accepts all sizes	Speed / Modems			
Standard: 200 x 100 dpi Fine: 200 x 200 dpi Superfine: 600 x 600 dpi Receive: Accepts all sizes Fax Send Features LAN Fax (fix from print driver) Auto fax Transmission Reduction Page-by-page Job Status at the Machine Delay Start, Build Job, Favourites Automatic Memory Resend Automatic Cover Sheets PSTN Fax Batch Send (up to memory capacity) Fax Receive Features One- or Two-sided Printing Stapled or Unstapled Receive Print Mode – Manual (size, margin, stock, header) / Auto Output Triay Selection Up to 200 Password Protected Mailboxes Secure Receive Receive Timestamp Auto Answer Delay Fax Forward Activity, Dial Directory, Group Directory, Transmission Confirmation, Pending Fax, Options Report, On Demand Overwrite Report, Mailbox Report, Broadcast Report Auto Redial Up to 14 attempts (per country requirements) - 1 to 25 minute intervals	Compression / Speed	MH/G3, MMR/SG3		
Auto Fax Transmission Reduction Page-by-page Job Status at the Machine Delay Start, Build Job, Favourites Automatic Memory Resend Automatic Cover Sheets PSTN Fax Batch Send (up to memory capacity) Fax Receive Features One- or Two-sided Printing Stapled or Unstapled Receive Print Mode – Manual (size, margin, stock, header) / Auto Output Tray Selection Up to 200 Password Protected Mailboxes Secure Receive Receive Timestamp Auto Answer Delay Fax Forward Forward to Email or SMB Location Fax Forward an Receive Only Activity, Dial Directory, Group Directory, Transmission Confirmation, Pending Fax, Options Report, On Demand Overwrite Report, Mailbox Report, Broadcast Report Utilises the Unified Address Book Group fax available Auto Redial Up to 14 attempts (per country requirements) • 1 to 25 minute intervals	Resolution	Standard: 200 x 100 dpi Fine: 200 x 200 dpi Superfine: 600 x 600 dpi Receive:		
Stapled or Unstapled Receive Print Mode – Manual (size, margin, stock, header) / Auto Output Tray Selection Up to 200 Password Protected Mailboxes Secure Receive Receive Timestamp Auto Answer Delay Fax Forward Forward to Email or SMB Location Fax Forward on Receive Only Fax Reports Activity, Dial Directory, Group Directory, Transmission Confirmation, Pending Fax, Options Report, On Demand Overwrite Report, Mailbox Report, Broadcast Report Utilises the Unified Address Book Group fax available Up to 14 attempts (per country requirements) 1 to 25 minute intervals	Fax Send Features	Auto Fax Transmission Reduction Page-by-page Job Status at the Machine Delay Start, Build Job, Favourites Automatic Memory Resend Automatic Cover Sheets PSTN Fax		
Fax Forward on Receive Only Fax Reports Activity, Dial Directory, Group Directory, Transmission Confirmation, Pending Fax, Options Report, On Demand Overwrite Report, Mailbox Report, Broadcast Report Utilises the Unified Address Book Group fax available Auto Redial Up to 14 attempts (per country requirements) 1 to 25 minute intervals	Fax Receive Features	Stapled or Unstapled Receive Print Mode – Manual (size, margin, stock, header) / Auto Output Tray Selection Up to 200 Password Protected Mailboxes Secure Receive Receive Timestamp		
Broadcast Report Directory Access Utilises the Unified Address Book Group fax available Auto Redial Up to 14 attempts (per country requirements) • 1 to 25 minute intervals	Fax Forward			
Group fax available Auto Redial Up to 14 attempts (per country requirements) • 1 to 25 minute intervals	Fax Reports			
• 1 to 25 minute intervals	Directory Access			
Auto Resend Up to 5 attempts	Auto Redial			
	Auto Resend	Up to 5 attempts		

Device Management			
Management Support	SNMP Version 1. SNMP Version 2c and SNMP Version 3 trap over TCP/IP and IP MIB access (IETF-MIBII RFC 1213), Host Resources MIB RFC 2790, Printer MIB RFC 1759 v.2		
Xerox® CentreWare® Web	A Web-based server application for network administrators that permits Web browser-based device management from any workstation, whether running Windows, UNIX or any other operating system: • Works with any SNMP-managed printer from any manufacturer. • Provides help with device discovery and installation, health checks and troubleshooting, and device upgrades, as well as basic accounting ar asset management. • Requires Windows XP, Vista or Windows 7 and Internet Explorer 6.0 and higher. • CentreWare Integration available for Tivoli® NetView®, Unicentre TNG®, Microsoft Management Console (MMC), HP® OpenView®		
Novell NDPS/NEPS	Server gateway application: centralised management tool.		
Xerox® Device Manager	Xerox® Device Manager collects and manages the data that drives fact-based decisions for your enterprise device management environment. It is a single tool to install print queues and configure, manage, monitor and report on both networked and locally connected devices – regardless of vendor – across your enterprise. Xerox® Device Manager provides: • Device monitoring and troubleshooting • Extensive reporting and discovery of new devices • Usage collection, chargeback and billing capabilities		
Xerox® Device Types for SAP Environment	Xerox, together with SAP through our Gold-level membership in the SAP Printer Vendor Programme, provides seamless connectivity between SAP systems and your Xerox® printers and multifunctional printers. And as an SAP customer you benefit from having SAP-certified Xerox® device types available right from SAP's online delivery model. SAP-certified device types for Xerox® printers and multifunctional printers are available to download www.office.xerox.com/software-solutions.		
Xerox® Device Types for SAP R/3 Intelligent Barcode Utility (optional)	Provides built-in process intelligence that allows the printing of barcodes on any appropriately configured PostScript printer in specific versions of SAP environment and within Latin-1 (ISO8859-1) SAP system code pages only. Used in conjunction with Xerox® PostScript Device Types for SAP environment and Xerox® Font Centre Barcode Fonts. Information available at www.office.xerox.com/software-solutions .		
Xerox [®] Barcode Pro PS (optional)	Enables intelligent PostScript printing on Xerox® multifunction systems by storing Xerox® software, as well as, the barcode fonts on the printer hard disk. Enables the printing of barcodes from any application (SAP client or mainframe) that supports PostScript printing. Information available at www.office.xerox.com/software-solutions.		
CentreWare Internet Services – Int	tegrated Web Pages Provided by the Device		
Device Status	Web server embedded in Network Controller: • Tray status/contents • Consumables status • Alerts Remote Control Panel		
Job Submission	Print ready files: PS, PCL, TIFF, PDF, JPG, XPS ⁴ , TXT, PRN Output feature selection (2-sided, output colour, collate, orientation, staple, hole punch, folding, output destination) Delivery options (Immediate, sample set, delay and secure, Save job or reprint)		
Device Administration	Allows simple, remote installation setting of configuration options and management of the device		
Browsers	Internet Explorer 7.x, 8.x, 9.x Safari 5.x Mozilla Firefox 4.x, 5.x, 6.x, 7.x, 8.x, 9.x, 10.x, 11.x Opera 11.x Chrome 12		
Support	Install print / scan drivers and online support available via web page		
Languages Supported	International English, International French, Italian, German, International Spanish, Dutch, Brazilian Portuguese, Swedish, Norwegian, Danish, Finnish Russian, Simplified Chinese, Korean, Japanese		
Remote Print Services			
Automated Meter Reads (AMR)	Automates the process of collecting and submitting meter reads for tracking and billing of Xerox® device usage. Eliminates the need for time-consuming end-user involvement and ensures that meter reads are submitted to Xerox on time.		
Automatic Replenishment Supplies (ASR)	Automatically orders supplies for Xerox® output devices based on actual usage, eliminating the need to manually manage supplies inventory.		
Accounting			
Xerox® Standard Accounting (Stan	dard)		
Tracking	Copy, Print, Fax, Scan and Email usage		
Accounting	Up to 2,497 User accounts (User ID) Up to 500 General accounts (Client) Up to 498 Group accounts (Department)		
Features	Administrator can manage the feature via the Web User Interface or device control panel in tools Administrator has the ability to import or export user accounts, Group Accounts, General Accounts and User limits via an industry standard CSV fi		
Accounting Options – Network Acc	counting — Third Party Enablement		
	Enhanced network accounting with up to the minute data on how the system is being used Comprehensive management and enterprise scale tracking and reporting of device usage of copy, print, scan and server fax Other solutions are available through Xerox Alliance Partners. For details visit www.xerox.com Security enhancements with the addition of HTTPS protocol support Device requests account authentication from third party server enabling larger databases of users and accounts Accept Authentication Login at control panel and pass to third party Networking Account Interface with third party accounting terminal for accounting user interface		

Xerox® WorkCentre™ 7970

Supplies			
Toner Cartridges (Sold) ⁵	Black	26,000 pages	006R01513
	Cyan	15,000 pages	006R01516
	Magenta	15,000 pages	006R01515
	Yellow	15,000 pages	006R01514
Transfer Belt Cleaner	1 Assembly	160,000 pages	001R00613
Second Bias Transfer Roll	1 Assembly	200,000 pages	008R13064
Staple Cartridges	for BR Finisher and Convenience Stapler (1 cartridge per carton)	5,000 each cartridge	008R12964
	for BR Booklet Maker Finisher (1 cartridge per carton)	5,000 each cartridge	008R13177
Staple Refills	for BR Finisher, BR Booklet Maker Finisher and Convenience Stapler (3 refills per carton)	5,000 each refill	008R12941
Xerox® Smart Kit®			
Drum Cartridge ⁶	1 Cartridge per Colour	125,000	013R00662
Waste Toner Container ⁷	1 Cartridge	43,000	008R13061

 $^{^{\}scriptsize 1}$ Maximum volume capacity expected in any one month. Not expected to be sustained on a regular basis.

Return spent imaging supplies through the Xerox Green World Alliance collection/reuse/recycling programme. For more information, visit www.xerox.com/about-xerox/recycling.

For more information, visit us at www.xerox.com/office



² Expected regular monthly throughput.

³ Paper capacities are based on 75 gsm stock; capacities will vary with different weight stocks.

⁴ XPS option is required to print XPS files.

⁵ Assumptions: Toner cartridge yield is based on 5% area coverage on A4 LEF. Toner yield can vary due to many factors, including but not limited to, image area coverage, image content, media size, run mode, application types, monthly print volumes and image quality set points.

⁶ Average drum yield is based on a run length of 5 pages of A4 LEF pages, with split of 30% colour / 70% black and white pages.

 $^{^{7}\}mbox{Waste}$ Toner Container yield will vary depending on type of image, area coverage % and Job run length.