

**XEROX®**

**CopyCentre®**  
232/238/245/255

**WorkCentre®**  
232/238/245/255

**WorkCentre® Pro**  
232/238/245/255

Technology | Document Management | Consulting Services

copy | print | scan | fax | email

Experience the power of  
**digital innovation**



# The heartbeat of your office

Today's non-stop workplace requires superior software and exceptional performance to meet the specific demands of your busy office. Whether it's copier needs, a basic copier-printer or a total, advanced office solution – Xerox has the answer. Helping you work smarter, not harder...with user-friendly features that can perform multiple tasks simultaneously. Plus a host of value-added functions that make it the core of your office communications.

## CopyCentre® 232/238/245/255

copier



### A hardworking copier that boosts productivity with ease

It's versatile. It's reliable. And it's easy to operate. This digital copier delivers high-quality output with every job, and also offers flexible finishing options.

- Fast warm-up and first-copy-out time get you working in seconds.
- Powerful Build Job capabilities simplify complex document creation.
- Optional two-line fax lets you send and receive at the same time.
- Affordable output options include 1,000-sheet and 2,000-sheet finishing, hole punch, booklet-making, v-fold and convenience stapling.
- Upgradeable so you can add multifunction capabilities as your needs grow.

## WorkCentre® 232/238/245/255

multifunction



### Exceptional multifunction capability and performance

To enhance the functionality of already powerful walk-up features, choose WorkCentre. This device adds network printing to your capabilities ... so you can take advantage of effortless copying and printing to get more work done.

- New SMart™ Network Controller for powerful, efficient printing.
- Unparalleled multifunction power lets you perform any number of jobs using all functions at once – RIP, receive/send, program ahead, job queue processing and transmit.
- Xerox Standard Accounting tracks Copy, Fax, Print and Scan jobs.
- Optional walk-up fax with LAN fax and/or scan-to-email for the essential multifunction capabilities.
- Upgradeable to WorkCentre Pro.

## WorkCentre® Pro 232/238/245/255

advanced multifunction



### Enterprise-friendly advanced functionality

Network Scan with Email, print, copy. WorkCentre Pro is an advanced multifunction system offering an array of document management options. Plus, you can add Fax and partner solution software to further leverage your investment. It's the sensible solution to all your business needs.

- Extensive fax capabilities – options include walkup fax with LAN fax, Internet fax or Network Server Fax.
- Multiple scanning software options – Scan to PC Desktop® and FreeFlow™ SMARTsend™.
- Advanced fax, scanning and network accounting solutions from Xerox Partners.

CopyCentre®  
232/238/245/255

WorkCentre®  
232/238/245/255

WorkCentre® Pro  
232/238/245/255

# Maximum agility, exceptional performance

Exceed all the document handling needs of your  
small-to-medium workgroup – with one flexible device.



## Engineered to perform

**Uncompromised performance. Plenty of power. Robust, smart features designed for results-oriented offices. See how easy it is to meet all your deadlines with professional-looking output on every job. That's the Xerox advantage.**

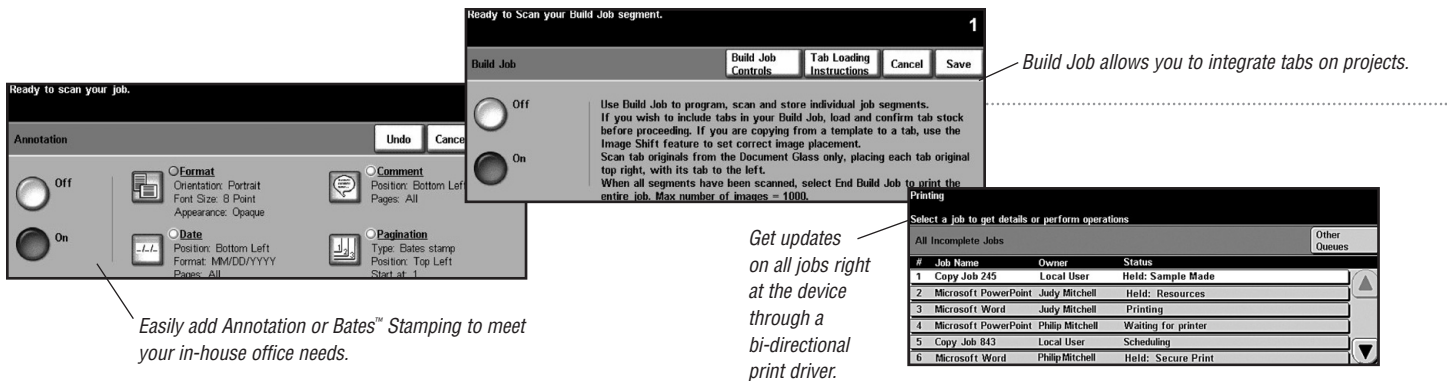
- Copy/Print/Scan/Fax up to 55 ppm – fast enough to accommodate any busy workgroup.
- The powerful 1.4 GHz SMart™ Network Controller quickly accepts documents from the network, concurrently processes all jobs received, and keeps the paper path full to avoid delays between jobs.

*WorkCentre Pro 255 shown  
with Professional Finisher  
and convenience stapler*

- Perform multiple tasks simultaneously. You can always access the function you need, when you need it. Copy, print, fax or scan even while other jobs are running.
- SMart Job processing eliminates “bottlenecks” using queue management, intuitive bi-directional print drivers, simple web job submission, and our exclusive Print-Around feature that holds any job needing resources and prints the next job in the queue.

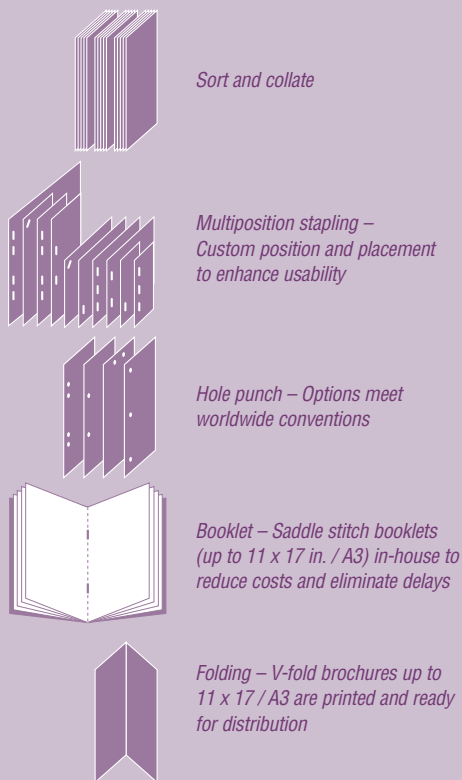






## Maximum productivity from start to finish

Save time and money with finishing options that deliver everything from typical office tasks up to professional-quality output. Choose basic features like staple and hole punch – or advanced capabilities that include tab copy/print, booklet making and v-fold. Page-level programming through the print driver lets you control it all from your PC.



## Productivity-boosting features

**Simplicity is key when it comes to professional-looking output. Xerox makes it easy to meet all your office needs in-house, with time-saving, versatile systems that are also simple to use.**

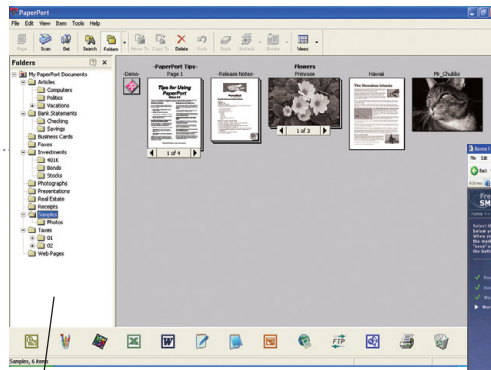
- Small scan file sizes make printing and distributing documents network-friendly and help increase your network and print productivity.
- Advanced features include annotation, Bates™ stamping, tab print and copy capability, and page-level programming from the print driver.
- The robust Build Job function enables page level programming for different pages in a document, including tabs, and then lets you select and proof individual sections as the job is built.
- Bi-directional communication provides updates on all your print jobs from the device, your desktop, or even over the Internet. System alerts immediately notify you of any problems – and how to fix them.
- Powerful finishing capabilities let you collate, fold and assemble professional looking documents in-house.



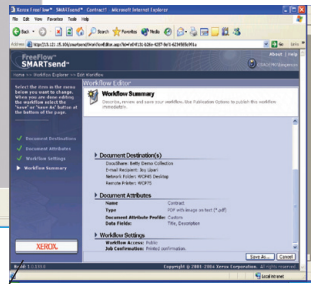
## Easy and efficient operation

**WorkCentre and WorkCentre Pro systems come standard with advanced device management software that makes it easier to keep your network in check.**

- CentreWare® Web software manages entire enterprise-wide print environments regardless of manufacturer. Keep closer tabs on your system to ensure everything runs smoothly.
- CentreWare® Internet Services software makes it easy to remotely set up, monitor and manage your device from any workstation. You can even submit jobs over the Web!
- Xerox Standard Accounting software provides job-based accounting features for greater cost control of printing, copying, scanning, and faxing.
- Innovative reliability features predict when components need replacing, helping prevent costly downtime. Easy-to-replace SMart Kit™ components offer the convenience of instant device availability
- SMart eSolutions offers hassle-free, secure administration of Xerox devices for automatic meter reads and supply replenishment.
- Desktop management software integrates scanned information, making it easy to edit, organize and archive documents digitally.
- The WorkCentre and WorkCentre Pro 232/255 products have received the Common Criteria certification from the National Information Assurance Partnership. The enhanced features have been submitted for re-certification. Their robust security features let you restrict access, manage usage and ensure confidentiality.



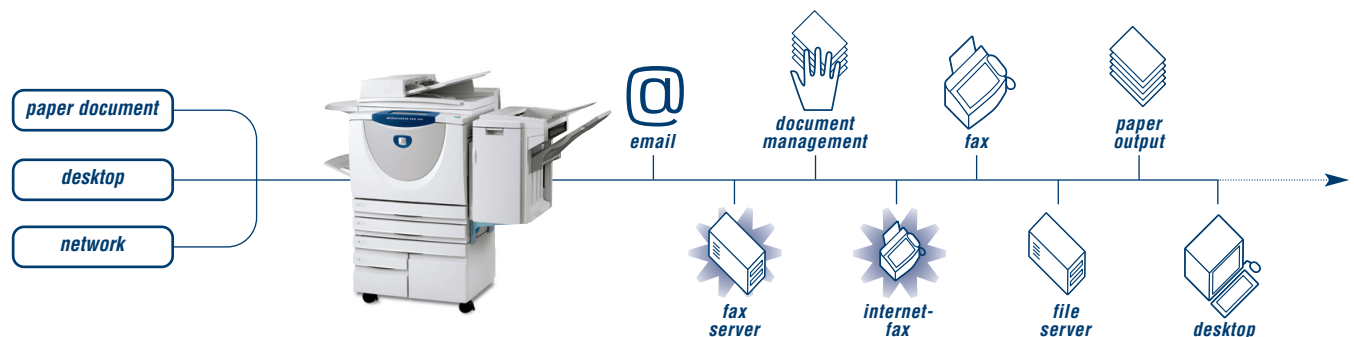
*Scan to PC Desktop® lets you move documents into word processing, spreadsheets and database applications for editing, distribution and storage... saving time, effort and money.*



*Use FreeFlow™ SMARTsend™ software and your multifunction device to scan paper documents into digital form and distribute them to multiple destinations in a single scan.*

## A range of software solutions enable you to share and store documents faster and easier than ever before.

- Exclusive SMARTsend™ scanning software option lets you send documents to multiple destinations – email, folders, or other devices – from a single scan, using a pre-set workflow. LDAP capability can even integrate your network address book.
- Xerox Extensible Interface Platform™ provides a versatile development platform for system integrators and Xerox Business Partners. With Xerox EIP they can create custom applications to improve the user experience and minimize time spent at the device.
- An array of Xerox Partner solutions extends the value of your WorkCentre Pro even further with advanced accounting, email, faxing and scanning capabilities.



**Go from paper to digital to anywhere**

Transform paper to digital files, then distribute them anywhere – in any format. Or just store them on the network for your next big meeting. It's up to you.



**Call today.** For more information, call **1-800-ASK-XEROX** or visit us at **[www.xerox.com/office](http://www.xerox.com/office)**

Configurations	CopyCentre 232 / 238 / 245 / 255	WorkCentre 232 / 238 / 245 / 255	WorkCentre Pro 232 / 238 / 245 / 255
<b>Speed</b>	Up to 32 / 38 / 45 / 55 ppm	Up to 32 / 38 / 45 / 55 ppm	Up to 32 / 38 / 45 / 55 ppm
<b>Duty Cycle</b>	232: up to 125,000 pages/mo., 238: up to 150,000, 245: up to 175,000, 255: up to 200,000		
<b>Device Memory</b>	128 MB std / 768 MB max	256 MB std / 1024 MB max	640 MB std / 1024 MB max
<b>Paper Handling</b> Paper Input	75-sheet Duplex Automatic Document Handler (DADH), 100-sheet Bypass Tray; Two 550-sheet user-adjustable front loading Paper Trays; Optional 3,600-sheet High Capacity Paper Trays (1,600- and 2,000-sheet drawers); Total up to 4,800 sheets		
Finishing Options	<b>Offsetting Catch Tray:</b> 300 sheets; <b>Basic Office Finisher (available only with 232/238/245):</b> 30-sheet, single-position stapling, 1,000 + 250-sheet trays; <b>Office Finisher:</b> 50-sheet, multi-position stapling, 2,000 + 250-sheet trays; <b>Professional Finisher:</b> 50-sheet, multi-position stapling, 1,500 + 250-sheet trays, 3-hole punch (2-hole option), saddle-stitch booklet making, v-folding; <b>Convenience Stapler:</b> 50-sheet		
<b>Copy</b> First copy out time	232 / 238: As fast as 4.5 seconds, 245 / 255: As fast as 3.3 seconds		
DADH Scan Speed	232 / 238: 38 spm, 245 / 255: 55 spm		
Copy Resolution	600 x 600 x 8 dpi input / 4800 x 600 dpi interpolated output		
Copy Features	<b>Basic Copy Features:</b> Automatic 2-sided/duplex, auto reduction and enlargement, auto paper select, auto tray switching, image quality enhancements; <b>Output Features:</b> Transparencies, booklet creation, multi-up, invert image, covers, annotation and Bates™ stamping, build job, inserts and tab copying, sample set and job storage, heavy-weight paper, hole punch, stapling		
<b>Print</b> Processor	NA	1.4 GHz AMD Athlon dedicated / 80 GB Hard Drive shared	
Connectivity	NA	Ethernet 10/100 BaseT, IEEE802.5 (Token ring) [via adapter], wireless ethernet (IEEE802.11a/b/g) [via third party adapter]	
PDL Support	NA	PCL6, PCL5e, Standard in N. America: PostScript 3 emulation, LCDS, SCS, XES and IPDS via third-party transforms, and direct print TIFF, PDF	PCL6, PCL5e, Postscript 3 emulation, LCDS, SCS, XES and IPDS via third-party transforms, and direct print TIFF, PDF
Print Resolution	NA	600 x 600 dpi	Up to 1200 x 1200 interpolated dpi
Print Features	NA	Delay-, sample-, secure-, and store-print; simultaneous rip, receive, program-ahead, queue-process and transmit; bi-directional print drivers; exception page programming; tab printing; embedded web server for remote control/monitor/setup; job monitoring at device and at desktop	
<b>Fax</b> Fax Options	Walkup Fax (33.6kbps, one-line [32 MB] and two-line [256 MB] options)	Walkup Fax (33.6kbps, one-line [32 MB] and two-line [256 MB] options) with LAN Fax	Walkup Fax (33.6kbps, one-line [32 MB] and two-line [256 MB] options) with LAN Fax, Internet Fax, Network Server Fax
<b>Scan</b>	NA	Optional Scan to Email, (128 MB RAM) (Authentication and LDAP)	Network Scanning with Email (Authentication and LDAP), Scan to Mailbox, Scan to Home, Optional Scan to PC Desktop and FreeFlow SMARTsend
<b>Security</b>	Fax Security	Fax Security, Secure Print, 802.1x, HTTPS (SSL), SNMP V3, IPSec, Network Authentication, Device Access Password Protection, IP Filtering, Audit Log, Disk Encryption-for Store Print and Scan to Mailbox features on WCP, Disk Image Overwrite	
<b>Accounting Options</b>	Internal Auditor - Copy	Internal Auditor – Copy; Xerox Standard Accounting – Copy, Print, Fax, Scan	Internal Auditor – Copy; Xerox Standard Accounting – Copy, Print, Fax, Scan; Optional Job Based Accounting (3rd Party)
<b>Other Options</b>	Hole punching (with Office Finisher), Envelope Kit, 256 MB Pre Collation Memory, Foreign Interface Device, Xerox Copier Assistant, Upgrade Kit	Hole punching (with Office Finisher), Envelope Kit, 256 MB Pre Collation Memory, Foreign Interface Device, Xerox Copier Assistant, Upgrade Kit, Postscript 3 Emulation (optional in Europe) Common Criteria Certification (US only)	Hole punching (with Office Finisher), Envelope Kit, 256 MB Pre Collation Memory, Foreign Interface Device, Xerox Copier Assistant, USB 2.0 / (IEEE1284) Parallel Port Kit, Fax / Scan / Accounting Partner Solutions, Common Criteria Certification (US only)



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