

Xerox WorkCentre® M118i vs. Ricoh Aficio 2018D

Competitive Comparison



Xerox is the better choice for the busy office

- Easier to use and maintain
- More standard and maximum memory capacity
- Better paper handling capabilities
- EA Toner for excellent image quality

	WorkCentre M118i	Ricoh Aficio 2018D
Easy-to-use interface <ul style="list-style-type: none"> • User-friendly touch screen with all commonly used features on the top-level screen 	4-column interface displays basic functions	2-column interface only shows indication of current conditions
Excellent image quality <ul style="list-style-type: none"> • EA Toner is chemically grown into uniform particles, not crushed, to produce exceptional image quality, fast warm-up times, and low operating costs 	EA Toner	Conventional, ground toner
Higher paper capacity <ul style="list-style-type: none"> • Make fewer trips to the device and increase productivity 	1,850 sheets	1,600 sheets
Handles heavier media weights	16 lb. bond to 110 lb. index from trays 2, 3, 4, or bypass 16 to 24 lb. bond from tray 1	16 to 24 lb. bond from trays 16 to 32 lb. bond from bypass
Trays sense paper size <ul style="list-style-type: none"> • Smart Trays automatically detect what size of paper is loaded in them 	Automatic	Must set indicator dial
Feeds mixed-size media <ul style="list-style-type: none"> • Combine different sized documents into the same job to increase productivity 	Same width but different length	Not available
RIP-while-print concurrency <ul style="list-style-type: none"> • Scan or copy while spooling, ripping, or printing 	Yes	No
Better printer language support <ul style="list-style-type: none"> • Xerox offers Adobe® PostScript® 3™ standard on the WorkCentre M118i for more accurate printing 	Standard: Adobe PostScript 3, PCL 6 and PCL 5e emulation	Standard: PCL 6 and PCL 5e emulation Optional: Adobe PostScript 3
More memory for printing <ul style="list-style-type: none"> • More memory significantly increases performance and facilitates processing and storage of large documents Ricoh device shares its memory between copy, printer, and fax functions 	Standard/max printer/scan memory: 192 MB Standard/max copy/fax memory: 96 MB	Standard print/copy/fax memory: 16 MB Max print/copy/fax memory: 192 MB
More fax memory	64 MB	2 MB
More fax quick dials	54	32
More connectivity options <ul style="list-style-type: none"> • Ricoh does not offer a USB interface; Xerox offers it standard 	Standard: 10/100Base-TX Parallel, USB 2.0 Optional: Wireless LAN via 3rd party	Standard: 10/100Base-T Optional: Parallel, Wireless LAN via 3rd party, Bluetooth
Higher toner yield	11,000 pages @ 5% coverage	9,000 pages @ 6% coverage
Higher monthly duty cycle	Up to 50,000 pages	Up to 15,000 pages

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