



System Specifications	WorkCentre® 6515N	WorkCentre® 6515DN	WorkCentre® 6515DNI
One-sided Speed A4 / 210 x 297 mm	Up to 28 ppm colour and black-c	ınd-white	
Two-sided Speed A4 / 210 x 297 mm	NA	Up to 18 ppm colour and black-c	and-white
Monthly Duty Cycle ¹	Up to 50,000 pages / month		
Recommended Average Monthly Print Volume ²	Up to 3,000 pages		
Processor	1.05 GHz		
Memory	2 GB		
Connectivity	10/100/1000Base-TX Ethernet USB 3.0		10/100/1000Base-TX Ethernet USB 3.0 Wi-Fi 802.11n Wi-Fi Direct [®]
Device Specifications			
Electrical Requirements			
Europe	Voltage: 220-240 VAC +/- 10 % Frequency: 50 Hz +/- 3 Hz, 6A		
Power Consumption			
Operation ³	220V: Maximum 370 watts		
Standby Mode ³	220V: Maximum 52 watts		
Power Off Mode ³	220V: Maximum 0.3 watts		
Sleep Mode ³	220V: Maximum 1.2 watts		
Warm-up (from Sleep Mode)	As fast as 27 seconds		
Operating Environment			
Required Temperature Range Storage Operating	-20°C to 40°C 5°C to 32°C		
Required Relative Humidity	15% to 85%		
Sound Power Levels Operating Standby	6.84 B or less 4.25 B or less		
Sound Pressure Levels Operating Standby	52.5 dB(A) or less 26.3 dB(A) or less		

Dimensions and Weights (unpackaged)	Width	Depth	Height	Weight
WorkCentre [®] 6515N, DN, and DNI	420 mm	506 mm	500 mm	30.7 kg
550-sheet Paper Tray	420 mm	465 mm	150 mm	6.7 kg
Dimensions and Weights (packaged)	Width	Depth	Height	Weight
WorkCentre [®] 6515N, DN, and DNI	634 mm	580 mm	659 mm	36.2 kg
1	634 mm 535 mm	584 mm	659 mm 248 mm	36.2 kg 8.5 kg

Certifications

To view the latest list of certifications, go to www.xerox.com/OfficeCertifications.

To view the latest list of certifications, go to www.xerox.com/OfficeCertifications.		
Print		
First-Print-Out Time	As fast as 12 seconds colour and black-and-white	
Print Resolution	Up to 1200 x 2400 dpi	
Page Description Languages	Adobe [®] PostScript [®] 3 [™] PCL [®] 5e, 6 PDF TIFF	
Maximum Print Area	4 mm from all edges	
Print Features	Banner Sheets Booklet Print Cover / Separators Draft Mode Fit to Page N-up Overlays PANTONE® Colour Calibrated Solid-colour Simulations Personal Print Proof Print RAM Collation Run Black Saved Print Secure Print Watermarks	
Print from USB	Allows walk-up printing from Type A USB port Supports direct printing from computer via Type B USB port Supported file formats: PDF, JPEG, TIFF, XPS	
Operating Systems	Windows® 7, 8, 10, Server 2000, Server 2003, Server 2008, Server 2008 R2, Server 2012 Mac OS® version 10.10 and higher Citrix® Redhat® Enterprise Linux® IBM® AIX® 5 HP-UX® 11iv2 Oracle® Solaris 9, 10 Fedora Core 12-15 SUSE®	
Font Capability	136 PostScript fonts 88 PCL fonts	
Xerox [®] Mobile Express Driver [®]	Makes it easy for mobile users to find, use and manage Xerox® and non-Xerox® devices in every new location. Plug into a new network, and Mobile Express Driver® automatically discovers available printers and provides status and capability information. Save a list of "favourite" printers for each location, store application print settings for use on any printer in any network, and greatly reduce mobile support calls to IT.	
Xerox® Global Print Driver®	A truly universal print driver that lets IT administrators install, upgrade and manage Xerox® and non-Xerox® devices from a single driver. It provides a consistent, easy-to-use interface for end users, reducing the number of support calls, and simplifying print services management.	

Сору		
Document Scanner	Single-pass Duplex Automatic Document Feeder (DADF) with 50-sheet capacity	
Document Scanner Size	Platen: Up to A4 DADF: 216 x 356 mm	
Simplex Speed	Black-and-White: Up to 21 cpm (copies per minute) A4 / 210 x 297 mm Colour: Up to 13 cpm (copies per minute) A4 / 210 x 297 mm	
Duplex Speed	Black-and-White: Up to 9 cpm (copies per minute) A4 / 210 x 297 mm Colour: Up to 8 cpm (copies per minute) A4 / 210 x 297 mm	
First-Copy-Out Time	As fast as 12 seconds from the platen	
Sides (input:output)	1:1, 1:2, 2:2, and 2:1	
Quantity	1 to 999	
Resolution	Up to 600 x 600 dpi	
Reduction/Enlargement	Variable zoom from 25 % to 400 % in 1 % increments	
Concurrency	Concurrent scanning and printing	
Copy Features	Automatic Background Suppression Book Copying Book Copying with Centre Erase Collation Darkness Control Edge Erase ID Card Copy Image Shift N-up Original Type Reduce/Enlarge (25 % -400 %) Sample Copy Sharpness	
Scan		
Scan Capability	Colour and Black-and-White	
	Colour and Black-and-White Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs	
Capability	Scan while the system is printing copy or network print jobs, or while it is transferring scan to	
Capability Concurrency	Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs	
Capability Concurrency Input Speed – Black-and-White	Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs Scan up to 37 ipm – A4 / 210 x 297 mm	
Capability Concurrency Input Speed – Black-and-White Input Speed - Colour	Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs Scan up to 37 ipm – A4 / 210 x 297 mm Scan up to 21 ipm – A4 / 210 x 297 mm	
Capability Concurrency Input Speed – Black-and-White Input Speed - Colour Resolution	Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs Scan up to 37 ipm – A4 / 210 x 297 mm Scan up to 21 ipm – A4 / 210 x 297 mm Optical – 600 x 600 dpi	
Capability Concurrency Input Speed – Black-and-White Input Speed - Colour Resolution Bit Depth	Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs Scan up to 37 ipm – A4 / 210 x 297 mm Scan up to 21 ipm – A4 / 210 x 297 mm Optical – 600 x 600 dpi 24-bit Colour / 8-bit Greyscale Platen: Up to A4	
Capability Concurrency Input Speed – Black-and-White Input Speed - Colour Resolution Bit Depth Maximum Scan Area	Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs Scan up to 37 ipm – A4 / 210 x 297 mm Scan up to 21 ipm – A4 / 210 x 297 mm Optical – 600 x 600 dpi 24-bit Colour / 8-bit Greyscale Platen: Up to A4 Document Feeder: Up to 216 x 356 mm FTP SMTP	
Capability Concurrency Input Speed – Black-and-White Input Speed - Colour Resolution Bit Depth Maximum Scan Area Network Filing Protocol	Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs Scan up to 37 ipm – A4 / 210 x 297 mm Scan up to 21 ipm – A4 / 210 x 297 mm Optical – 600 x 600 dpi 24-bit Colour / 8-bit Greyscale Platen: Up to A4 Document Feeder: Up to 216 x 356 mm FTP SMTP SMB/SMB2 JPG Single-page and Multi-page TIFF PDF	

Fax ⁴		
	22 C Wh	
Fax Speed	33.6 Kbps	
Memory	4 MB	
Resolution	Up to 400 x 400 dpi	
Compression	MH/MR/MMR/JBIG	
Fax Features	Broadcast Sending (up to 200 destinations) Delayed Start (up to 24 hours) Fax Address Book (up to 200 speed dials) Fax Forward to Email Fax Forwarding and Local Print Polling Receive Reject Junk Fax Secure Fax Receive	
Mobile Solutions and Mobile Devi	ce Apps	
Apple [®] AirPrint [®]	Print email, photos and important office documents directly from an Apple iPhone® or iPad® with no drivers to install and no cables to connect. With AirPrint, an iPhone or iPad automatically locates and connects to the AirPrint-enabled device over the office Wi-Fi network.	
Google Cloud Print™	Google Cloud Print connects print devices to the web, enabling users to print the applications they use every day from smartphones, tablets, Chromebook™ notebook computers and any other webconnected device.	
Mopria® Certified	Mopria certification ensures you can print wirelessly from your Mopria supported (Android) smart phone, tablet and other mobile devices instantly and easily.	
Xerox [®] Print Service Plug-in for Android™ (Free at Google Play™ Store)	The Xerox® Print Service Plug-in for Android KitKat (4.4 or greater) devices streamlines mobile printing without third-party apps or additional print drivers. You can easily print photos, web pages and documents when your mobile device is connected to printers or multifunction printers using a wireless network. A robust print option set includes two-sided printing, stapling and secure code release. A free download is available from the Google Play™ store.	
Xerox [®] Mobile Link App (Free at Google Play™ Store and Apple [®] App Store)	The Xerox® Mobile Link App allows you to scan, email and fax from your phone or tablet by connecting with our multifunction printers and send data to and print data from cloud storage. It is easy to create Mobile Link One-Touch Workflows between a mobile device and a multifunction printer. Using a manual address or QR code identification for pairing, automatic device discovery makes it easy to find and pair a mobile device with a nearby Xerox® multifunction printer.	
Xerox® Wireless Print Solutions Adapter (Optional)	The Xerox [®] Wireless Print Solutions Adapter seamlessly connects your Xerox [®] printer or MFP to modern mobile and desktop workflows, regardless of your office environment. For more information, visit www.xerox.com/WPSA.	
Xerox® Workplace Suite and Xerox® Workplace Cloud	Xerox® Workplace Solutions boost productivity and reduce costs with a modular print management and mobility solution. Control and manage your printer fleet while enabling mobile productivity with simplified workflows, convenience and security — for any brand printer, anywhere. Xerox® Workplace Solutions offer flexible license options to suit any size business with the ability to scale as you grow. • Xerox® Workplace Suite: On-site, your server • Xerox® Workplace Cloud: Simple setup, cloud administration To learn more about the Xerox® Workplace Suite and Xerox® Workplace Cloud, visit www.xerox.com/Mobility.	
Security		
Security Features	Simultaneous HTTP and HTTPS support IPsec 802.1x Authentication S/MIME IP Filtering Secure Print Secure Fax Receive SNMP v3 LDAP (SASL) Network Authentication Kerberos Authentication (Unix / Linux / Windows ADS)	
Paper Handling		
Document Feeder		
Capacity ⁵	Single-pass Duplex Automatic Document Feeder (DADF): 50 sheets	
	Custom Sizes: 139.7 x 139.7 mm to 216 x 356 mm	
Sizes	Custom sizes. 133./ x 133./ 111111 to 210 x 330 [11[[]]	

Weights	60 to 125 gsm		
Bypass Tray			
Capacity ⁵	50 sheets		
Sizes	Custom Sizes: 76 x 127 mm to 216 x 356 mm		
Weights	60 to 220 gsm		
Mediα Types	Bond Plain Cardstock Custom Envelopes Glossy Cardstock Hole Punched Labels Letterhead Lightweight Cardstock Lightweight Glossy Cardstock Preprinted Recycled		
Tray 1			
Capacity ³	250 sheets		
Sizes	Custom Sizes: 76 x 147 mm to 2	16 x 356 mm	
Weights	60 to 176 gsm		
Mediα Types	Bond Plain Cardstock Custom Glossy Cardstock Hole Punched Letterhead Lightweight Cardstock Lightweight Glossy Cardstock Preprinted Recycled		
Optional Tray 2			
Capacity ⁵	550 sheets		
Sizes	Custom Sizes: 76 x 191 mm to 216 x 356 mm		
Weights	60 to 176 gsm		
Media Types	Bond Plain Cardstock Custom Glossy Cardstock Hole Punched Letterhead Lightweight Cardstock Lightweight Glossy Cardstock Preprinted Recycled		
Total Capacity			
Device Standard Capacity ⁵	300 sheets		
Device Total Capacity ⁵	850 sheets		
Paper Output			
Output Capacity ⁵	150 sheets		
Automatic 2-sided	NA Standard		

Device Management	
Network Protocols	TCP/IP: HTTP/HTTPS, IPP, LPR/LDP, Raw Socket Printing/Port 9100, IPv4/IPv6, WSD SMB SMTP, Secure SMTP LDAP, Secure LDAP Bonjour [®] / AirPrint [®] FTP Most protocols not in use can be disabled
Administrative Protocols	DHCP, SNMP v2/3, WINS, DHCP Autonet, TLS, SNTP, MDNS
Xerox [®] CentreWare [®] Web	
	 A web-based server application for network administrators that permits web browser-based device management from any workstation, whether running Windows or UNIX or any other operating system Works with any SNMP-managed printer from any manufacturer Provides help with device discovery and installations, health checks and troubleshooting, and device upgrades, as well as basic accounting and asset management
Xerox [®] Embedded Web Server - In	ntegrated Device Web Page
Device Status	Web server embedded Tray Status / Contents Consumables Status Billing / Usage Quick Links
Job Submission	Print-ready files (PS, PCL®, PDF, XPS, JPEG)
Device Administration	Allows simple, remote installation setting of configuration options and management of the device.
Browsers	Microsoft [®] Internet Explorer 11 Microsoft Edge [™] 38 Mozilla [™] Firefox [®] 48 Apple [®] Sαfαri [®] 9.1 Google Chrome [™] 52
Remote Print Services	
Xerox [®] Automated Meter Readings (AMR)	Automates the process of collecting and submitting meter reads for tracking and billing of Xerox [®] device usage. Eliminates the need for time-consuming end-user involvement and ensures that meter reads are submitted to Xerox on time.
Xerox [®] Automatic Supplies Replenishment (ASR)	Automatically orders supplies for Xerox [®] output devices based on actual usage, eliminating the need to manually manage supplies inventory.
Troubleshooting and Diagnostic Support	Offers a fast (and free) way to resolve potential issues and receive assistance and automate the troubleshooting / repair process. Diagnostic data is sent to Xerox, allowing for problems to be solved faster with increased uptime.
What's In The Box	
	 WorkCentre® 6515 Colour Multifunction Printer Standard Capacity Print cartridge: One of each Cyan, Magenta, Yellow): 1,000 print capacity⁶; Black: 1,500 print capacity⁶ Software and Documentation CD (with User Manual, Quick Install Guide, Safety, Regulatory, Recycling and Disposal Guides, Print Drivers, and Warranty Statement) Installation Guide Quick Use Guides Power Cord Fax Cord

Supplies and Accessories	Quantity	Part Number
Supplies		
Extra-High Capacity Print Cartridges	Cyan: 4,300 standard pages ⁶ Magenta: 4,300 standard pages ⁶ Yellow: 4,300 standard pages ⁶	106R03690 106R03691 106R03692
High Capacity Print Cartridges	Black 5,500 standard pages ⁶ Cyan: 2,400 standard pages ⁶ Magenta: 2,400 standard pages ⁶ Yellow: 2,400 standard pages ⁶	106R03480 106R03477 106R03478 106R03479
Standard Capacity Print Cartridges	Black: 2,500 standard pages ⁶ Cyan: 1,000 standard pages ⁶ Magenta: 1,000 standard pages ⁶ Yellow: 1,000 standard pages ⁶	106R03476 106R03473 106R03474 106R03475
Drum Cartridges	Black: 48,000 pages ⁷ Cyan: 48,000 pages ⁷ Magenta: 48,000 pages ⁷ Yellow: 48,000 pages ⁷	108R01420 108R01417 108R01418 108R01419
Waste Cartridge	30,000 pages ⁷	108R01416
Accessories		
550-sheet Paper Tray		097S04765
Wireless Network Adapter		497K16750
Cabinet (includes Caster Base)		097S04994

Maximum volume capacity expected in any one month. Not expected to be sustained on a regular basis.
 Expected regular monthly throughput.
 Power states defined per ENERGY STAR® Programme requirements for Imaging Equipment.

Return spent imaging supplies through the Xerox Green World Alliance collection/reuse/recycling programme. For more information, visit www.xerox.com/About-Xerox/Recycling.

For more information, visit us at www.xerox.com/Office.



Requires analogue phone line.
 Paper capacities are based on 75 gsm stock; capacities will vary with different weight stocks.
 Average standard pages. Declared Yield in accordance with ISO/IEC19798. Yield will vary based on image, area coverage and print
 Approximate pages. Declared Yield based on A4-size 75 gsm pages. Yield will vary based on media type, size, weight, orientation, and usage patterns.